



Australian Government



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# Latest Developments in Small Modular Reactors

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Dr Adi Paterson

Annual Meeting of Four Societies 2015

***Argonne National  
Laboratory (West)  
Idaho, USA***

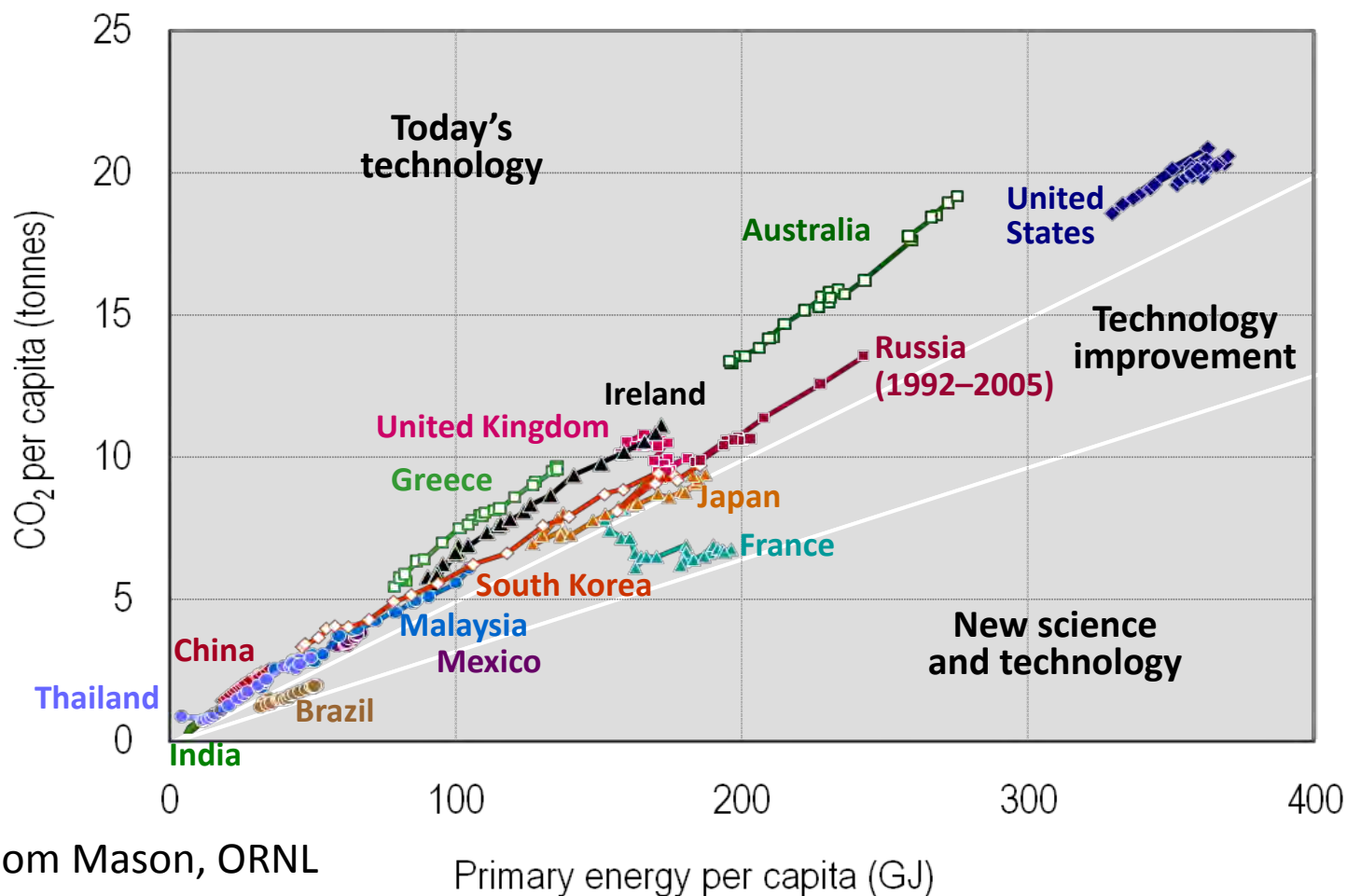


***EBR-1 First Nuclear Electricity - December 20 1951***

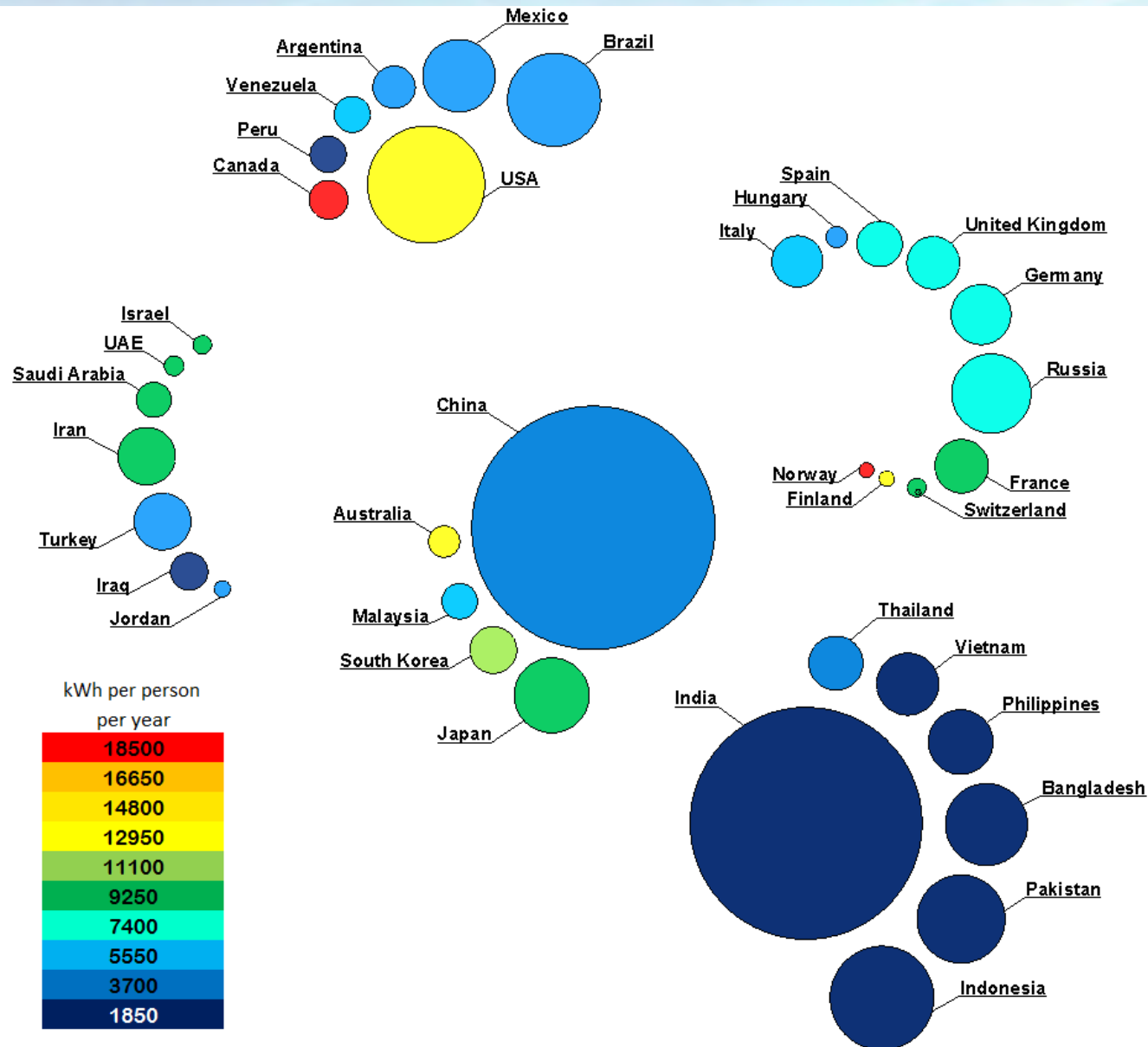
**Ansto**

Nuclear-based science benefiting all Australians

# Breaking the link Energy and CO<sub>2</sub> emissions



# Electricity use per capita: asymmetrical..



0.67 kWh p.p. per day

Source: World Bank, 2011  
Graphic: Mark Ho

# The Nuclear Commitment Scale

J.Powell and K. Naude (ANSTO , 2013)

**Embedded**

Nuclear power: Operational and connected to the grid

**Emergent**

Nuclear power: plants are planned or under construction

**Engaged**

Nuclear power: Referenced in official energy policy

**Excluded**

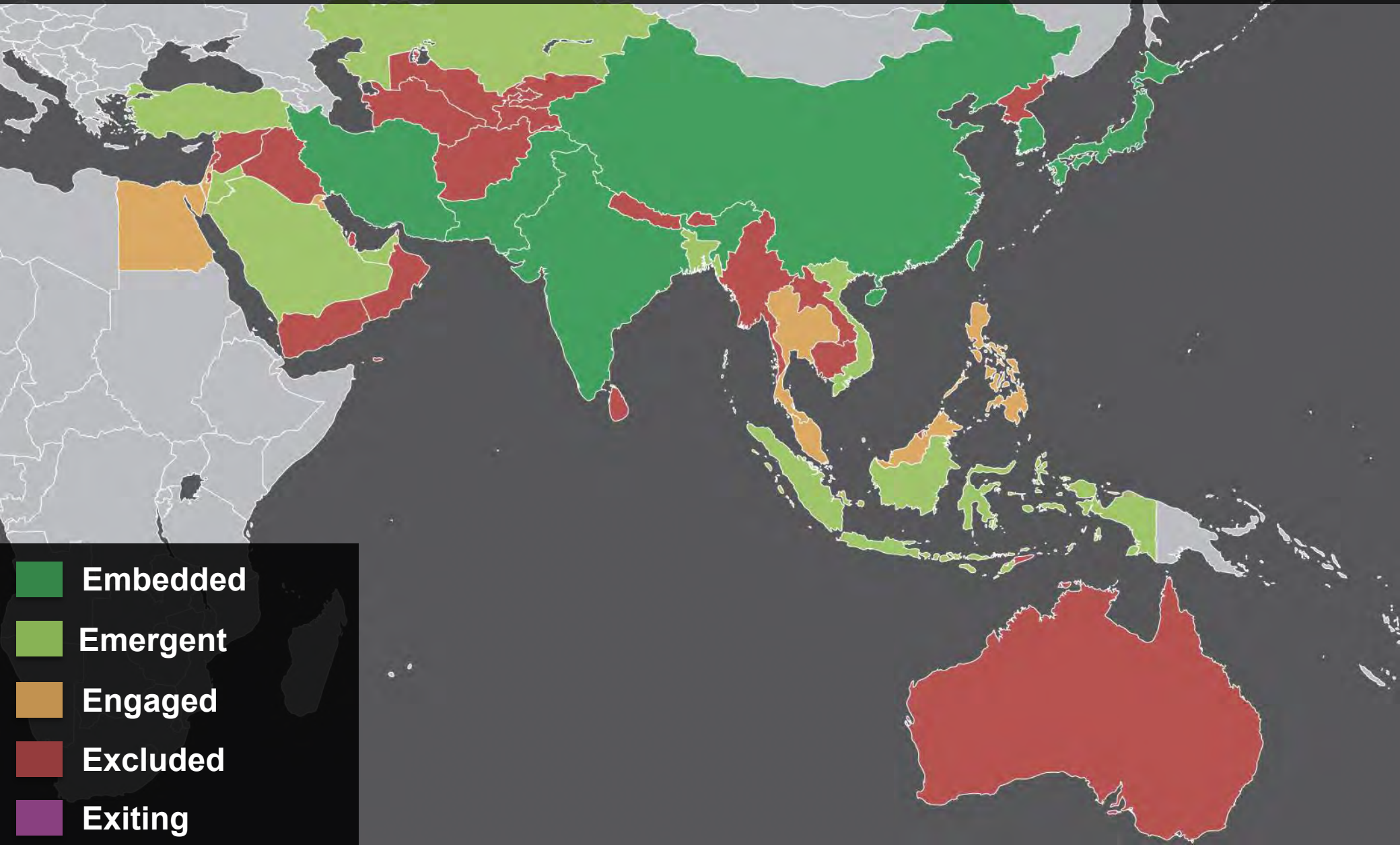
Nuclear power option excluded from official energy policy

**Exiting**

Operational nuclear power plants closing  
Nuclear power is excluded from future energy policy

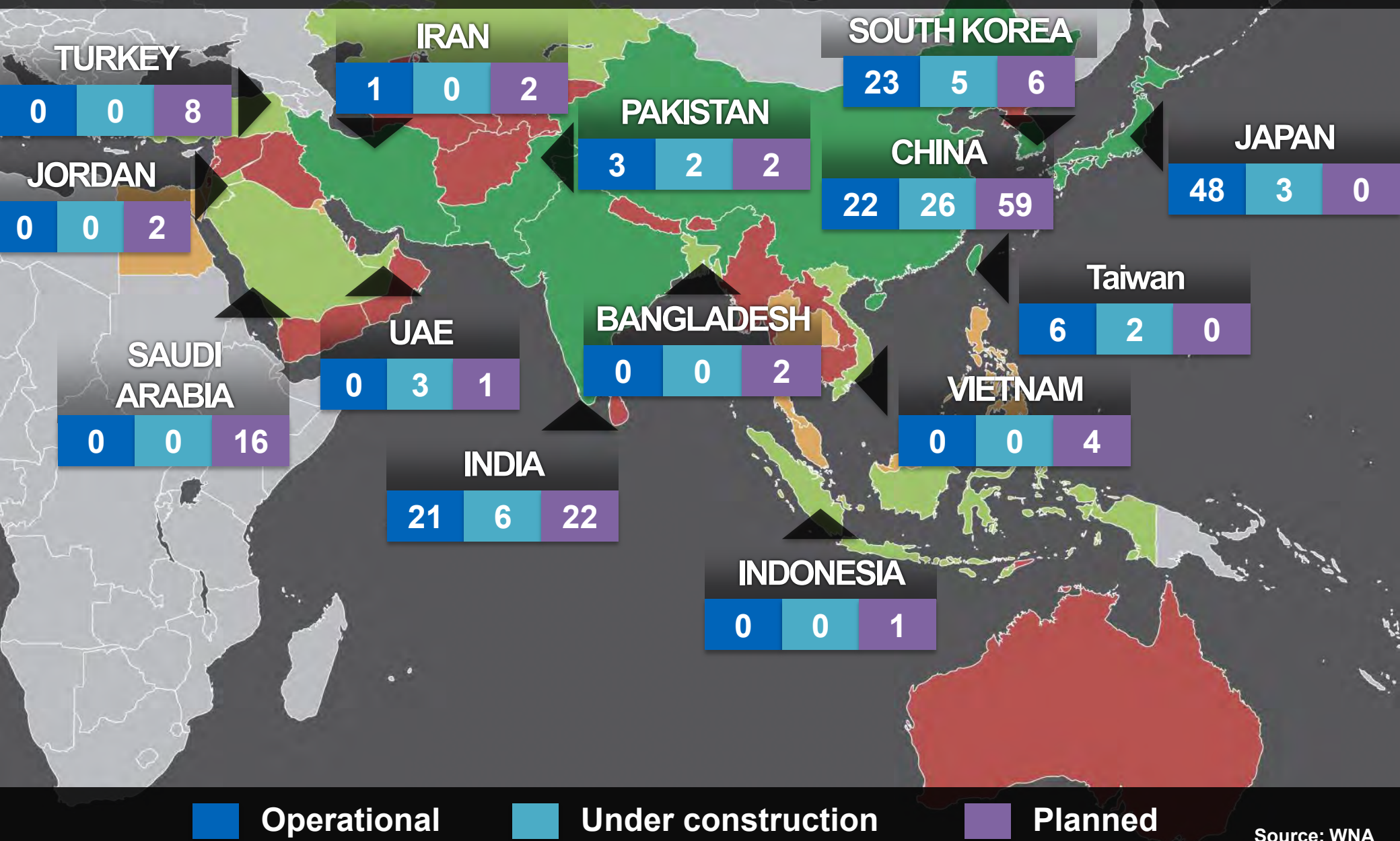


# Nuclear commitment in Asia



# Reactors planned, under construction and operational

November 2014



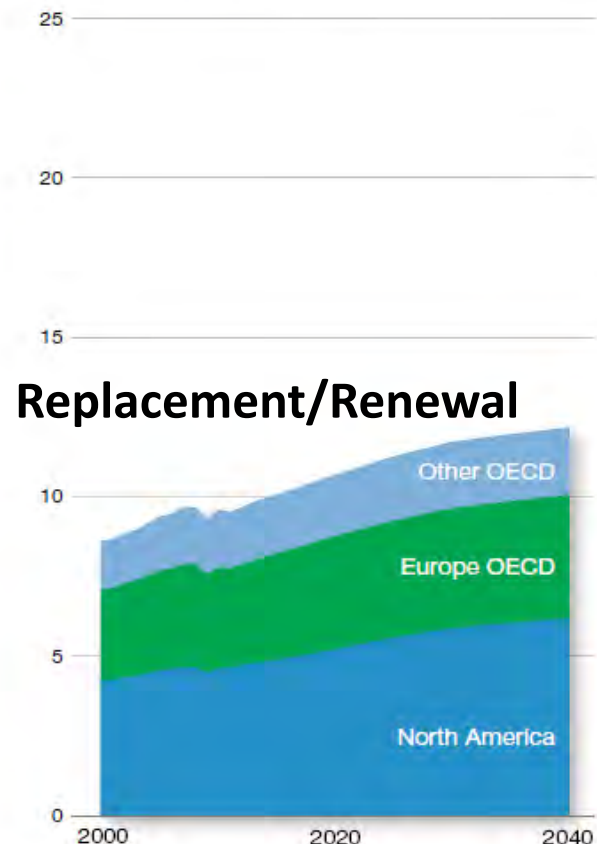


# Asymmetrical growth: Global Electricity Demand: 2000 -2040

## 16,000 terawatts

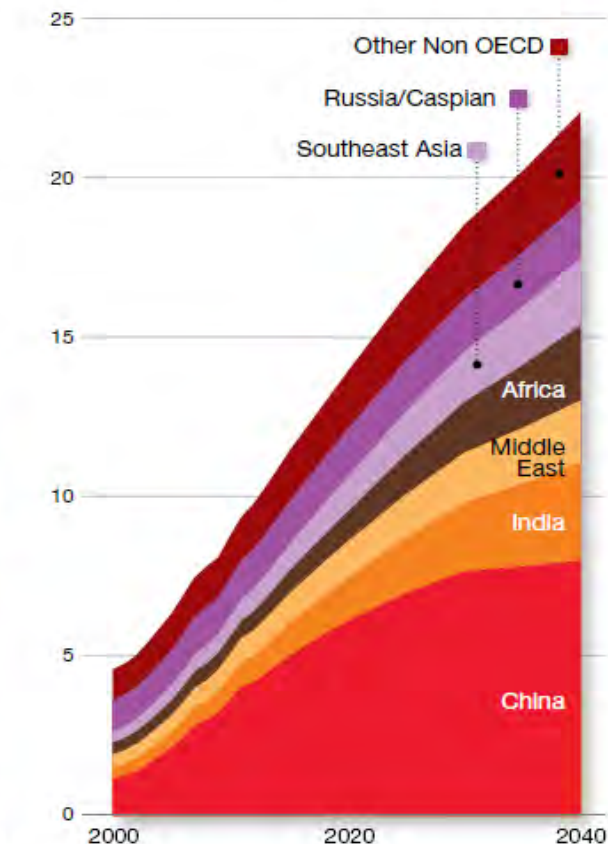
By 2040, global electricity demand will grow by about 16,000 terawatt hours (about four times the current usage of the U.S.). This growth is driven primarily by an increase in the industrial sector of more than 75 percent, followed by residential/commercial.

OECD electricity demand  
Thousands of terawatt hours



Replacement/Renewal

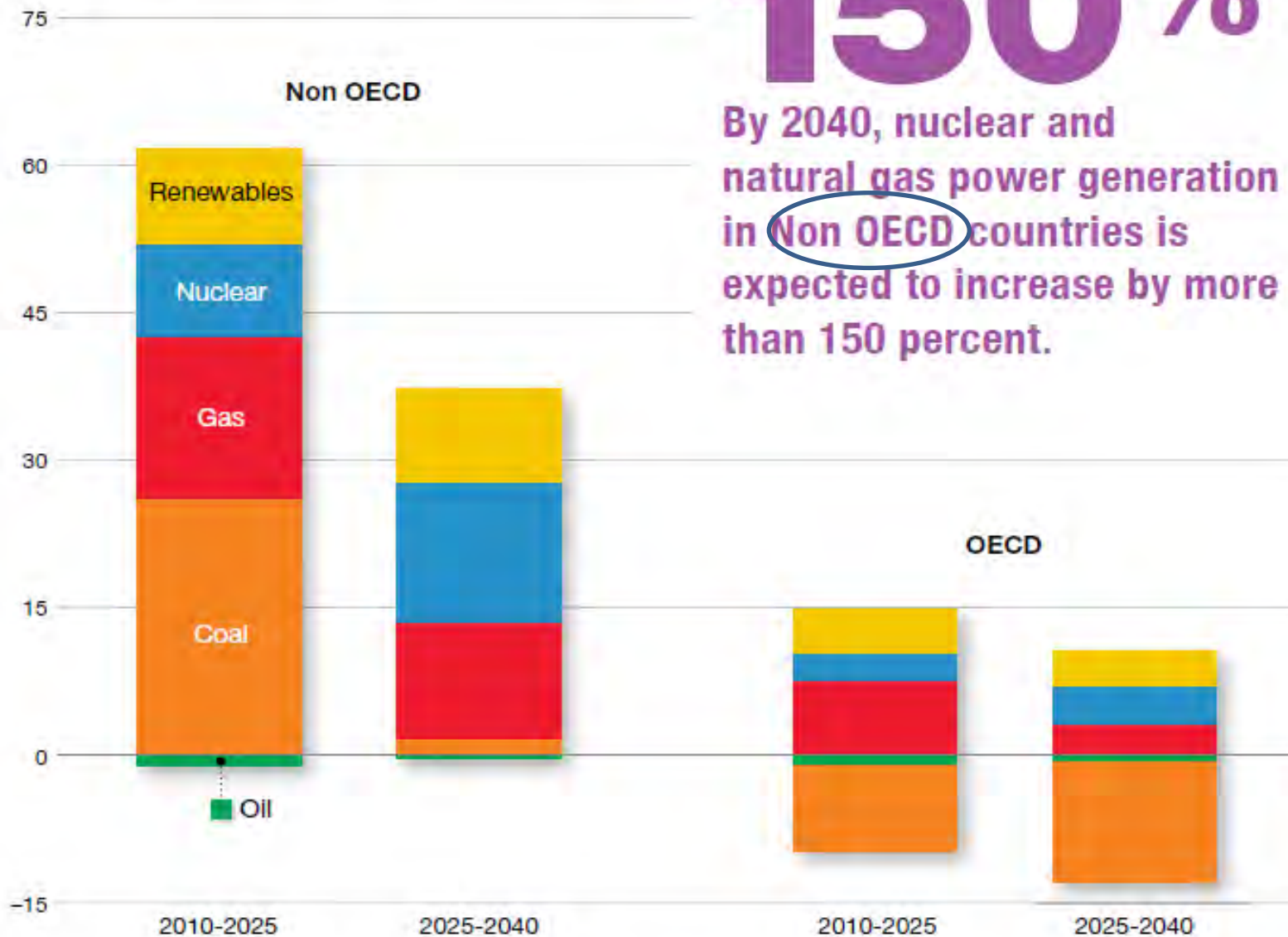
**Growth**  
Non OECD electricity demand  
Thousands of terawatt hours





## Growth in fuels for electricity generation

Quadrillion BTUs



# 150%

By 2040, nuclear and natural gas power generation in Non OECD countries is expected to increase by more than 150 percent.

# Generating capacity

**Australia**  
**Total 2013**  
**59 GWe**

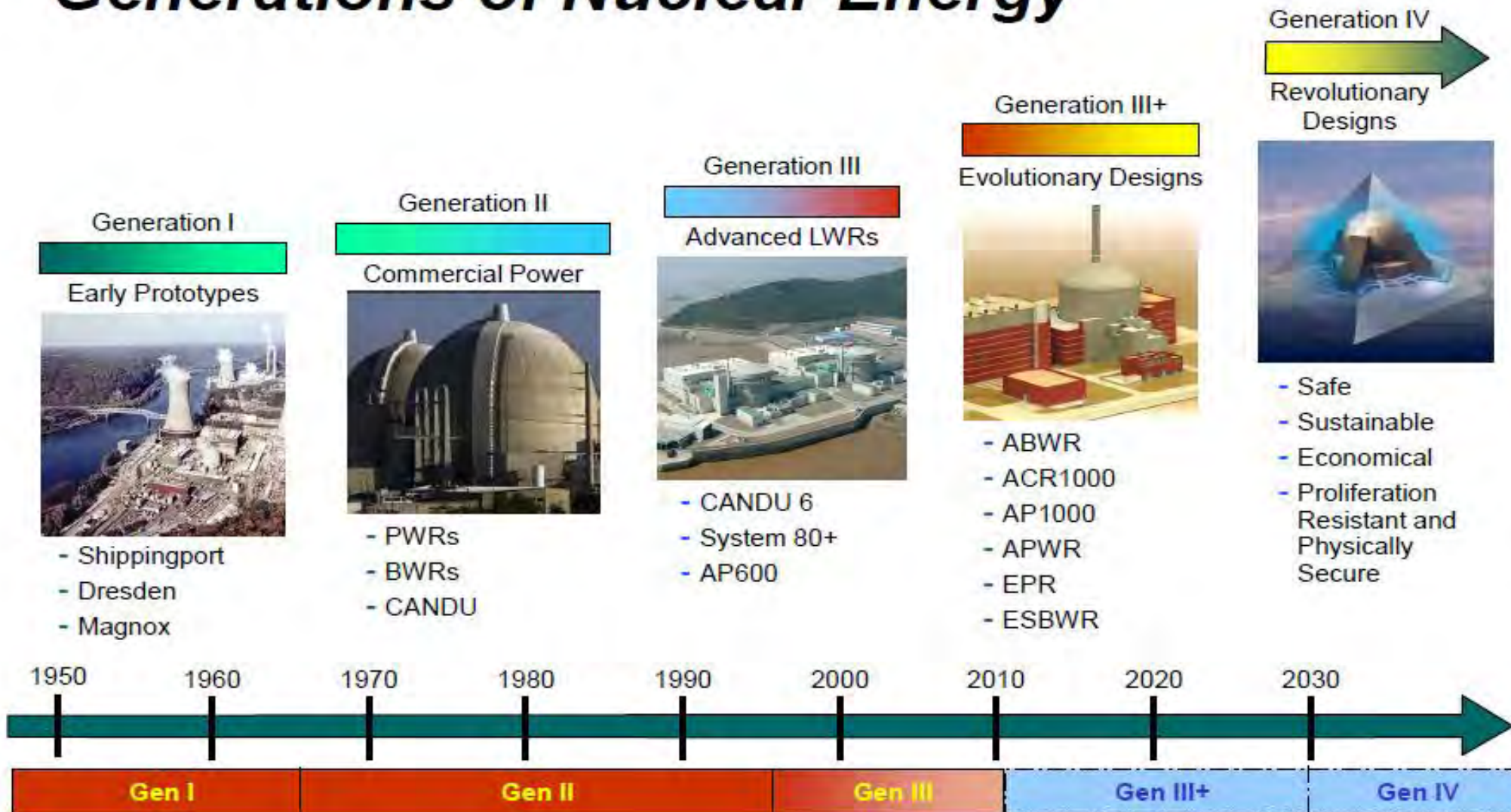
**China**  
**Nuclear 2020**  
**58 GWe**

# Generating capacity

**Australia**  
**Total 2013**  
**59 GWe**

**China**  
**Total 2013**  
**1146 GWe**

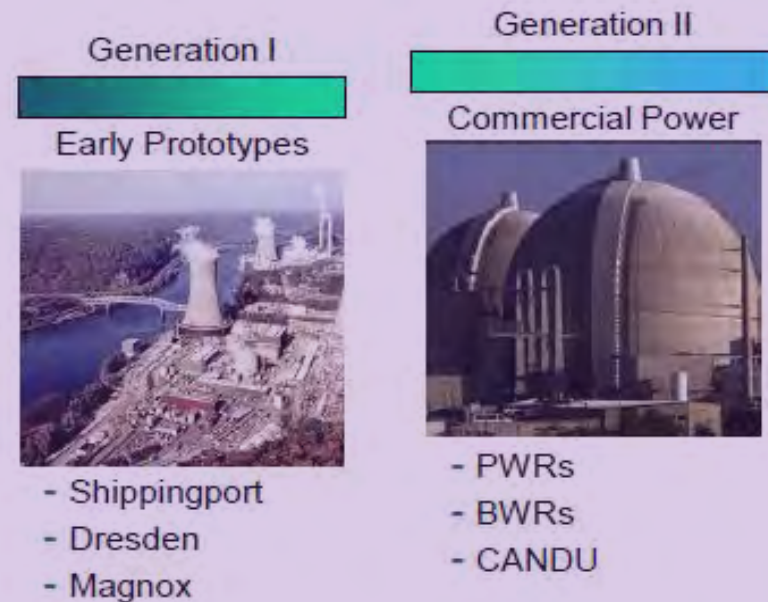
# Generations of Nuclear Energy



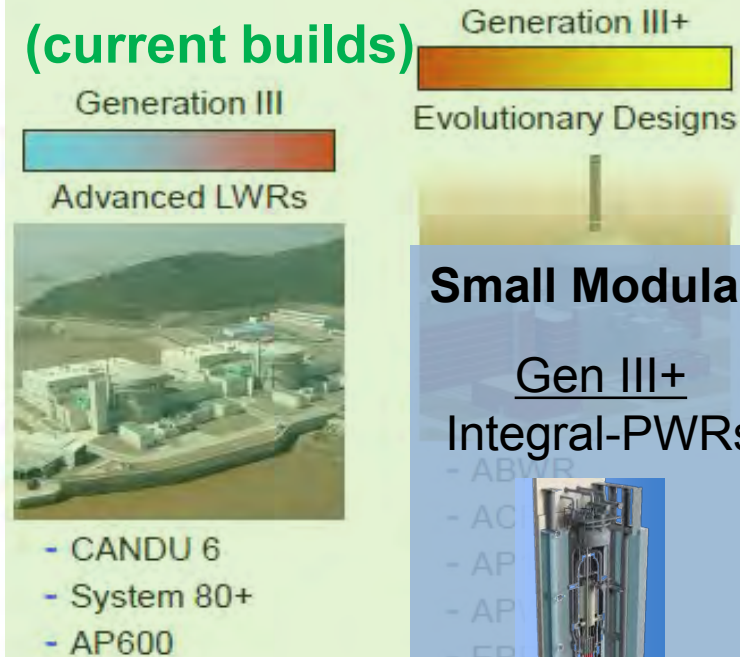


# Generations of Nuclear Energy

## Older Reactors (no more builds)

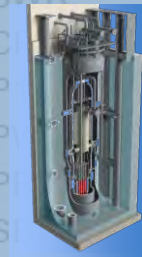


## New Reactors (current builds)



## Small Modular Reactors

Gen III+  
Integral-PWRs

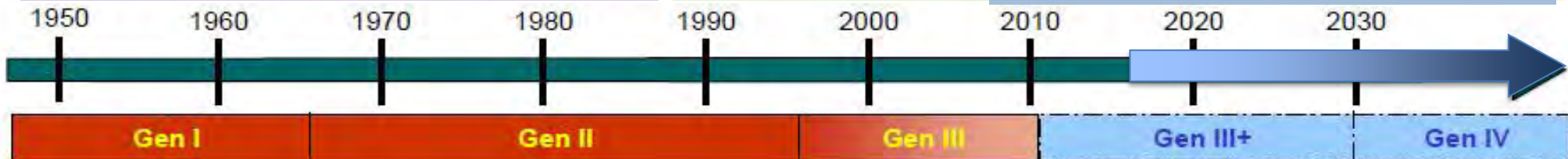


Gen IV  
HTGRs  
MSRs  
SFRs  
LBFRs

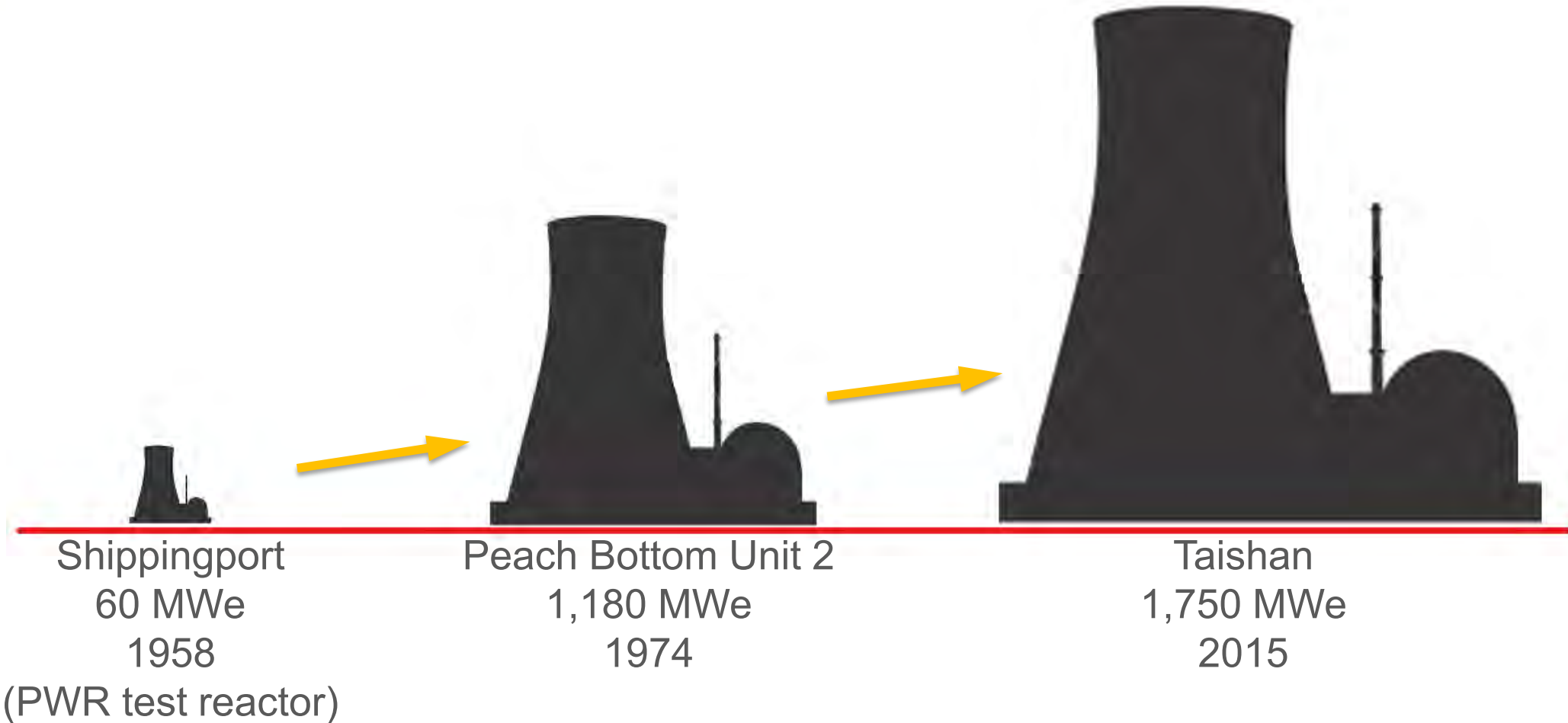
## Advanced reactors

Generation IV

Revolutionary Designs



**Over the years,  
reactors have only gotten larger**



# What is an SMR?

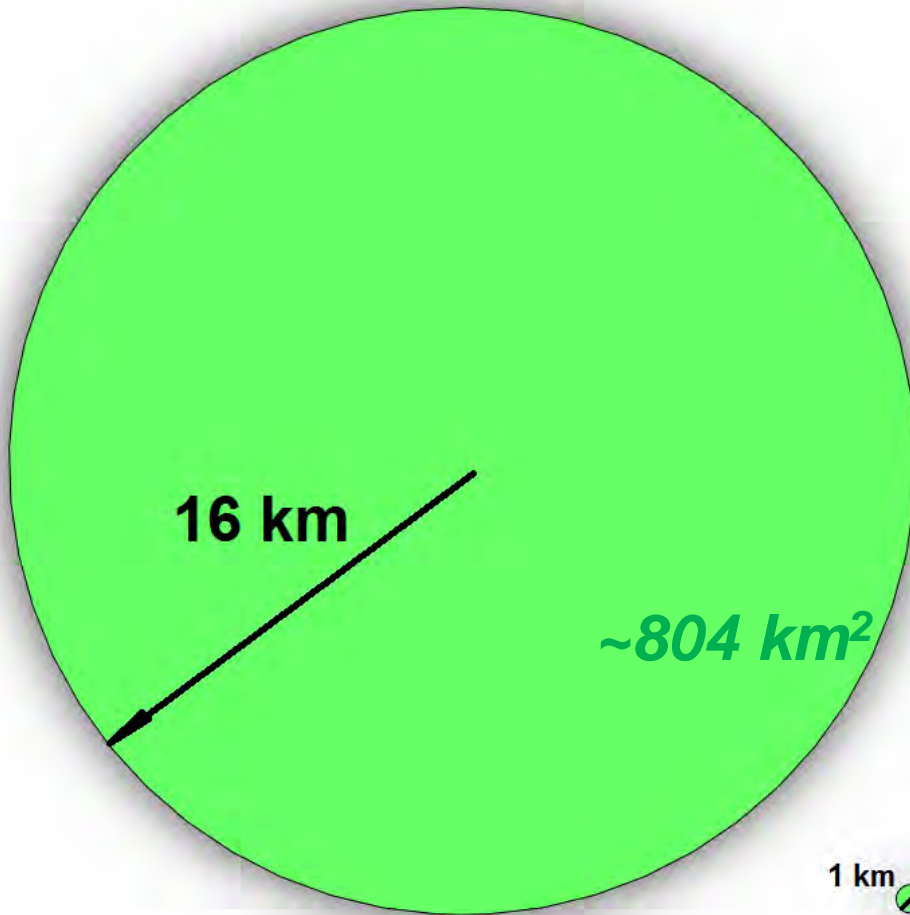
## IAEA

- **Small and Medium Reactors**
- Output <700MWe
- Modular
- Share “Balance of Plant”

## The Market

- **Small Modular Reactors**
- Output <300MWe
- Factory fabricated
- Transportable : rail or road
- Grouped to form larger plants

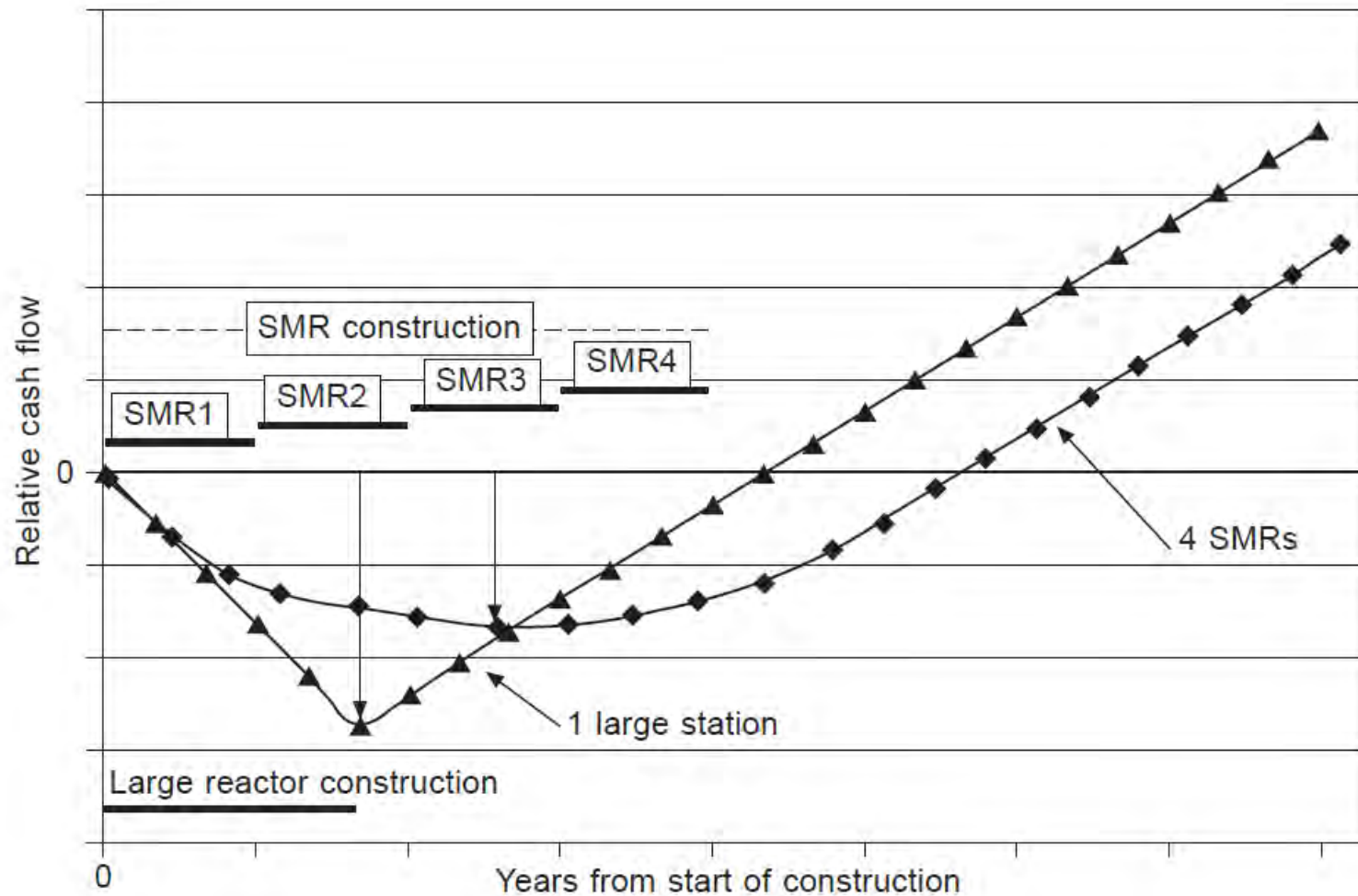
# Very small emergency planning zones



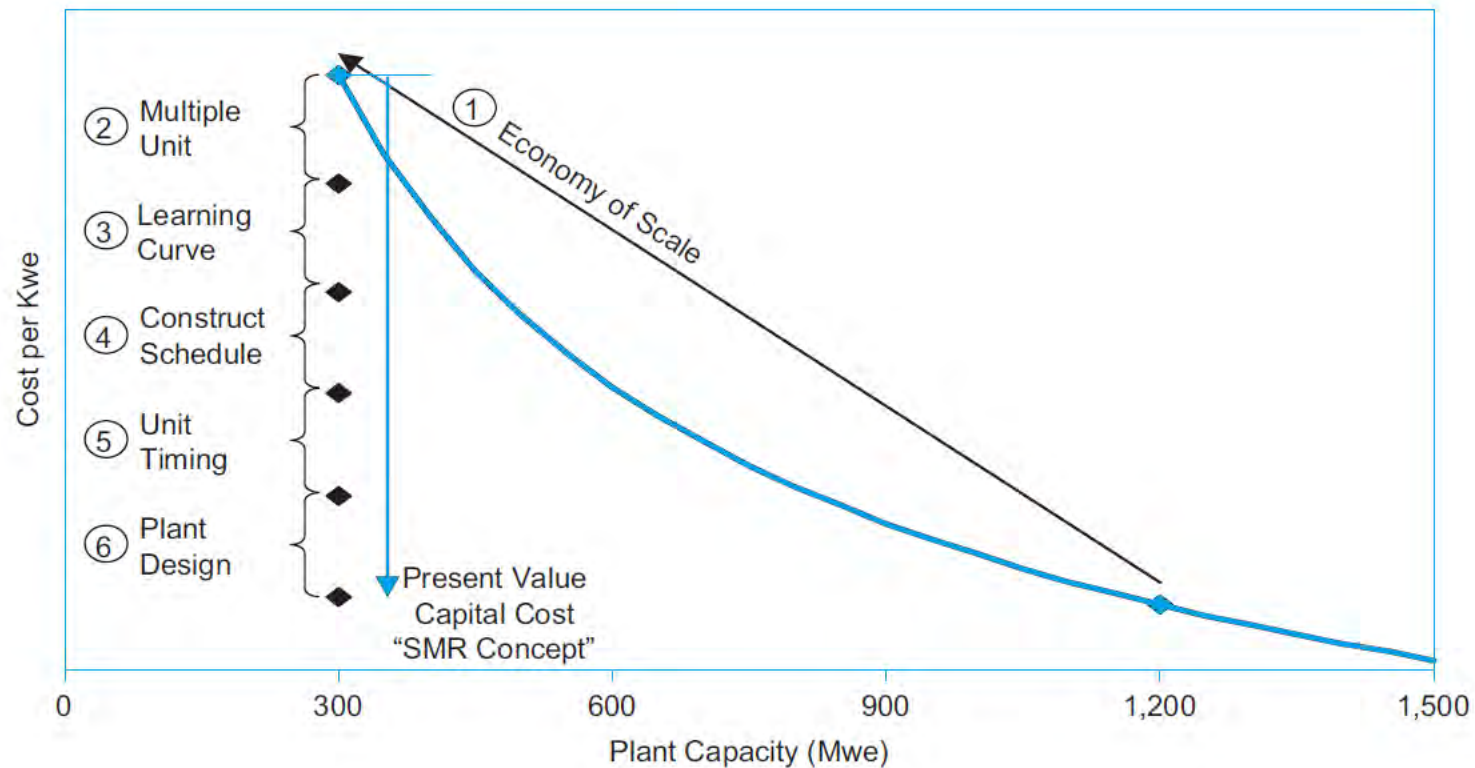
1 km  $\sim 3 \text{ km}^2$



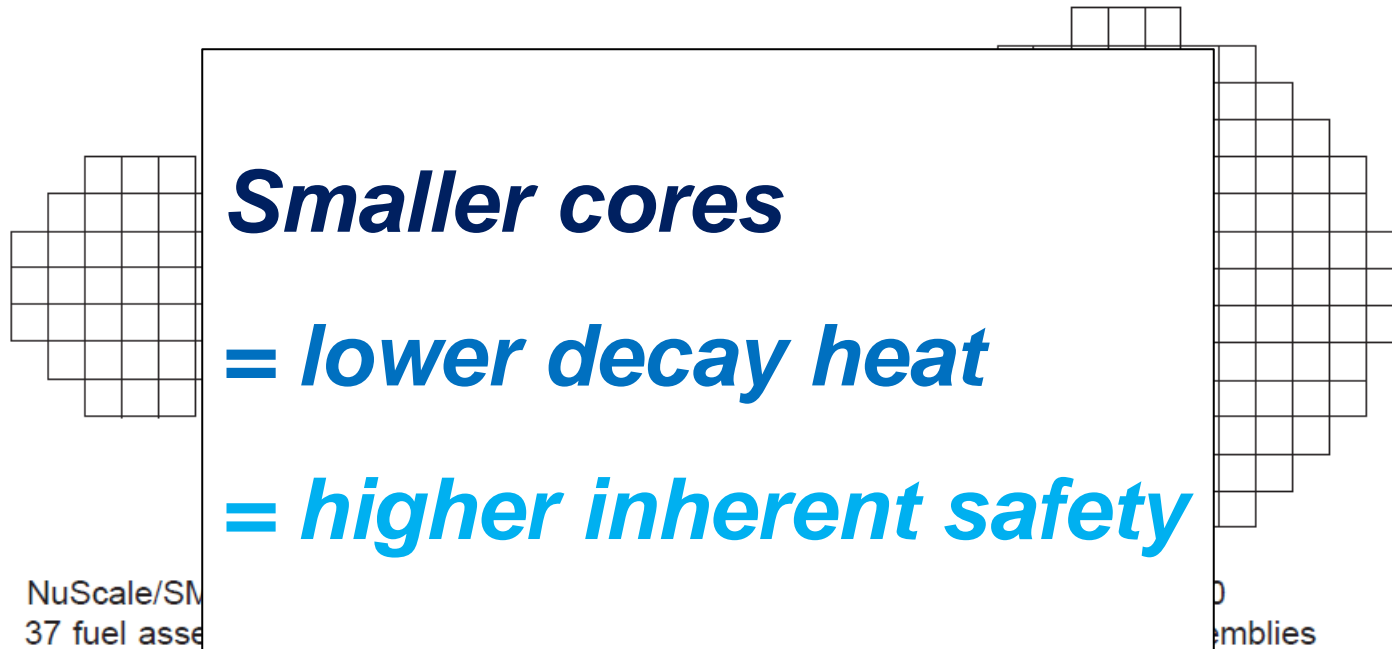
# Economics



# Factors affecting SMRs' LCOE



# Smaller core size

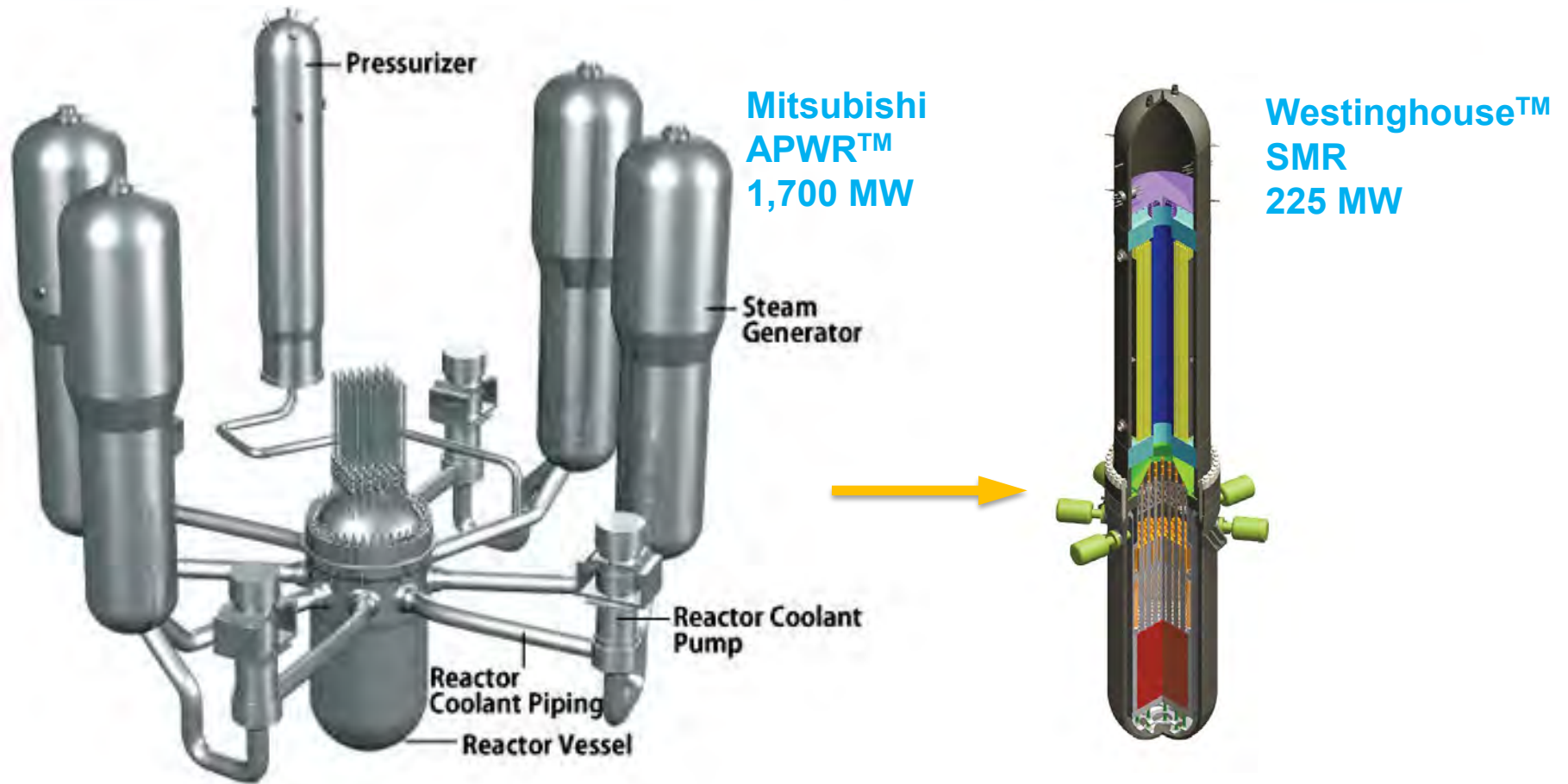


NuScale = 50 MWe

Westinghouse SMR = 225 MWe

Westinghouse AP-1000 = 1,100 MWe

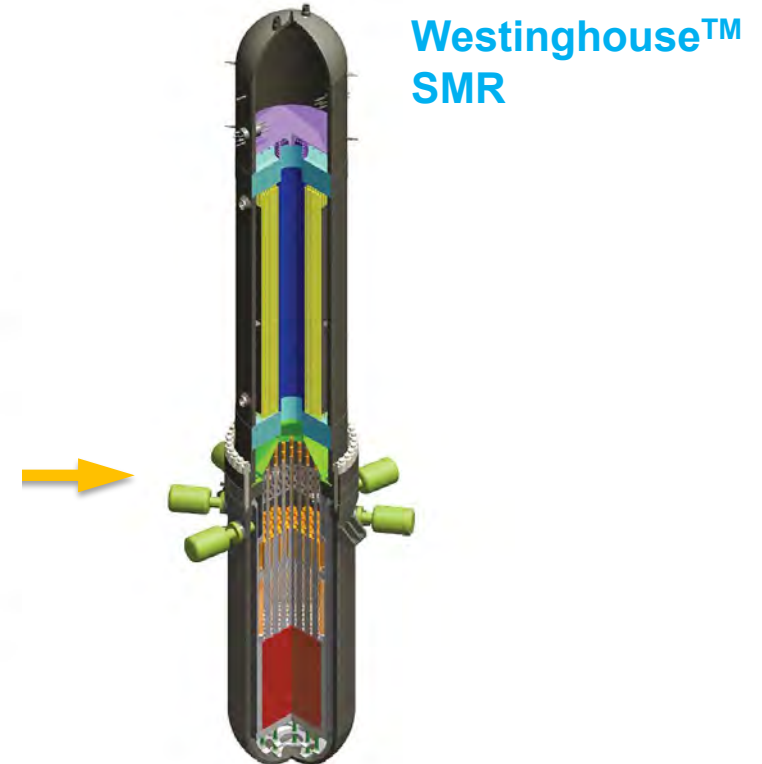
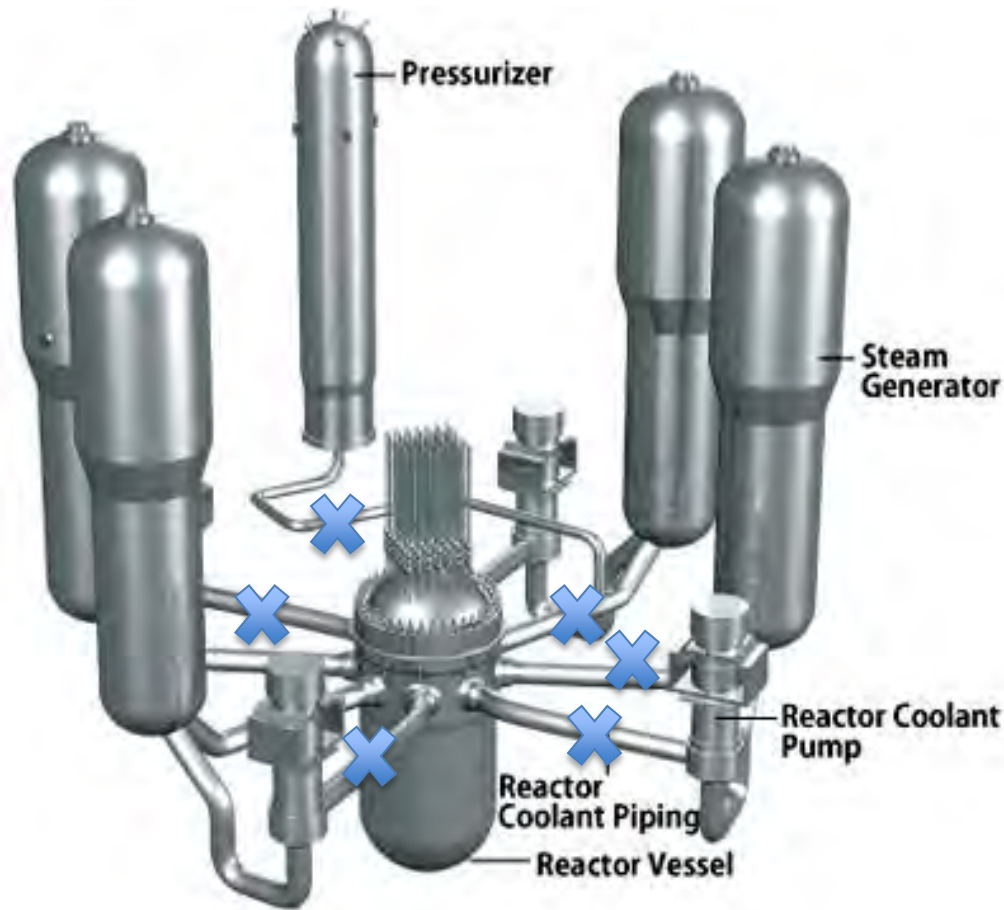
# SMRs: miniaturise & mass produce





# SMRs

## Eliminating large-pipe-break accidents



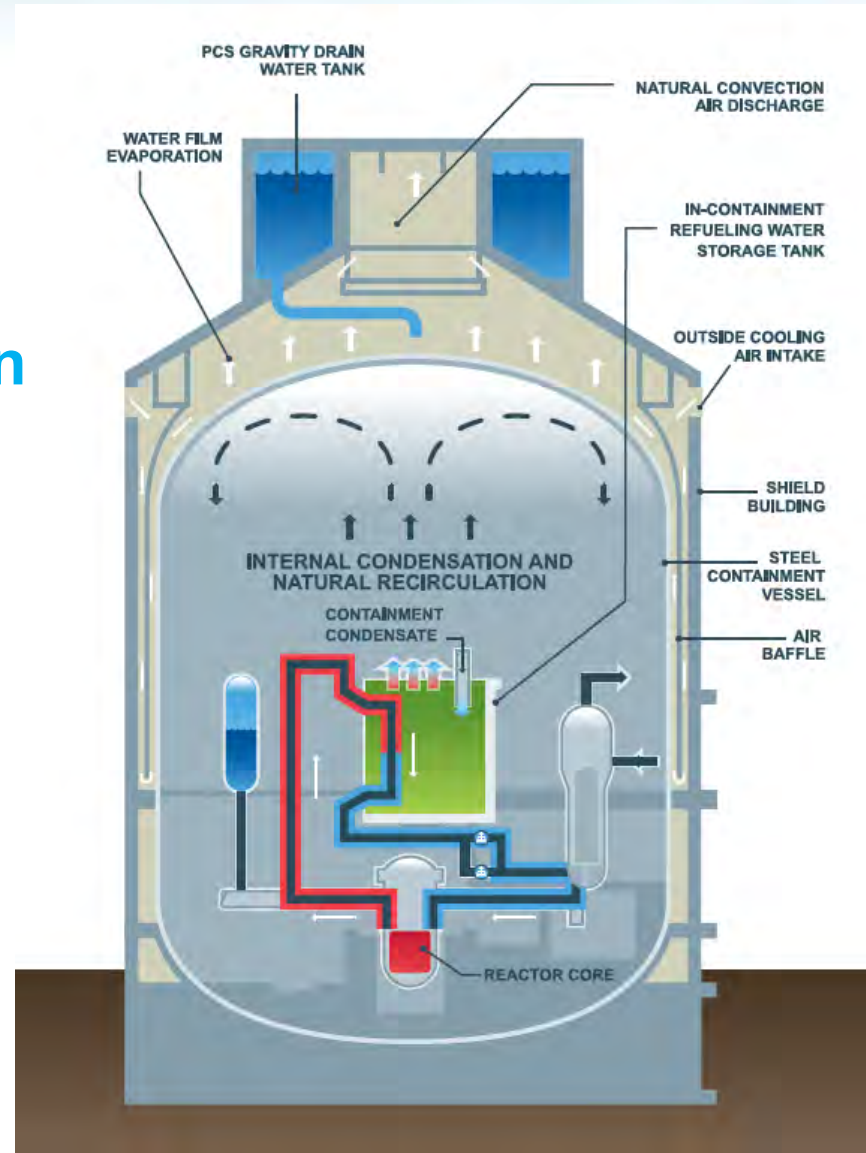
# Passive decay heat removal

*Passive Elements*

Gravity

Natural Circulation

Condensation

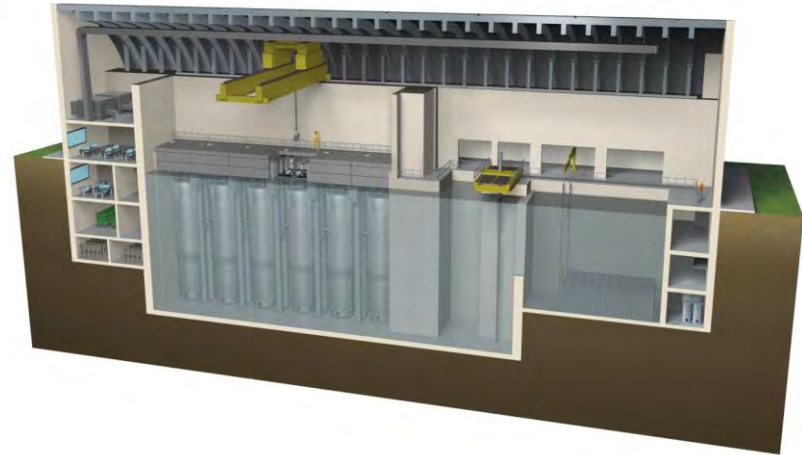


Westinghouse  
AP-1000™

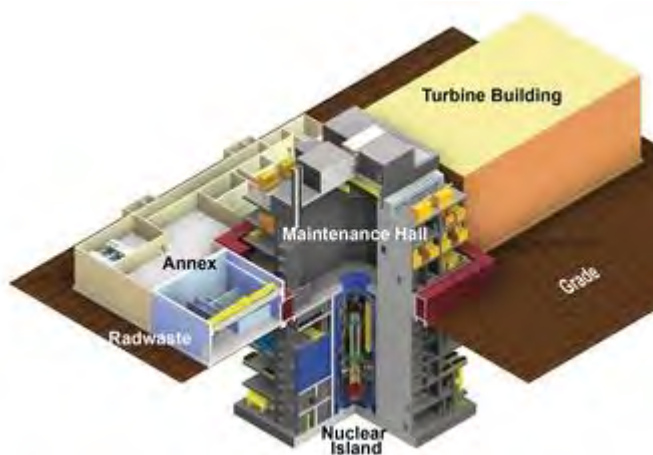
# Water reservoirs in SMRs



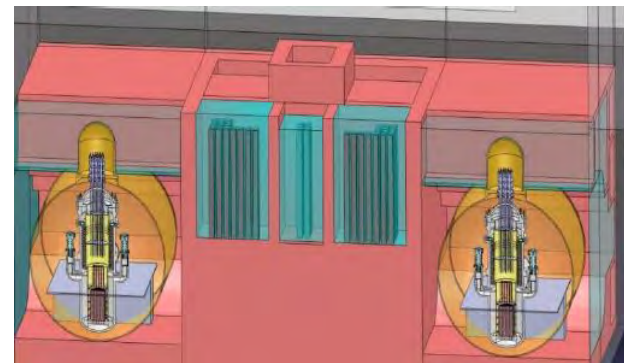
mPower



NuScale



Westinghouse SMR

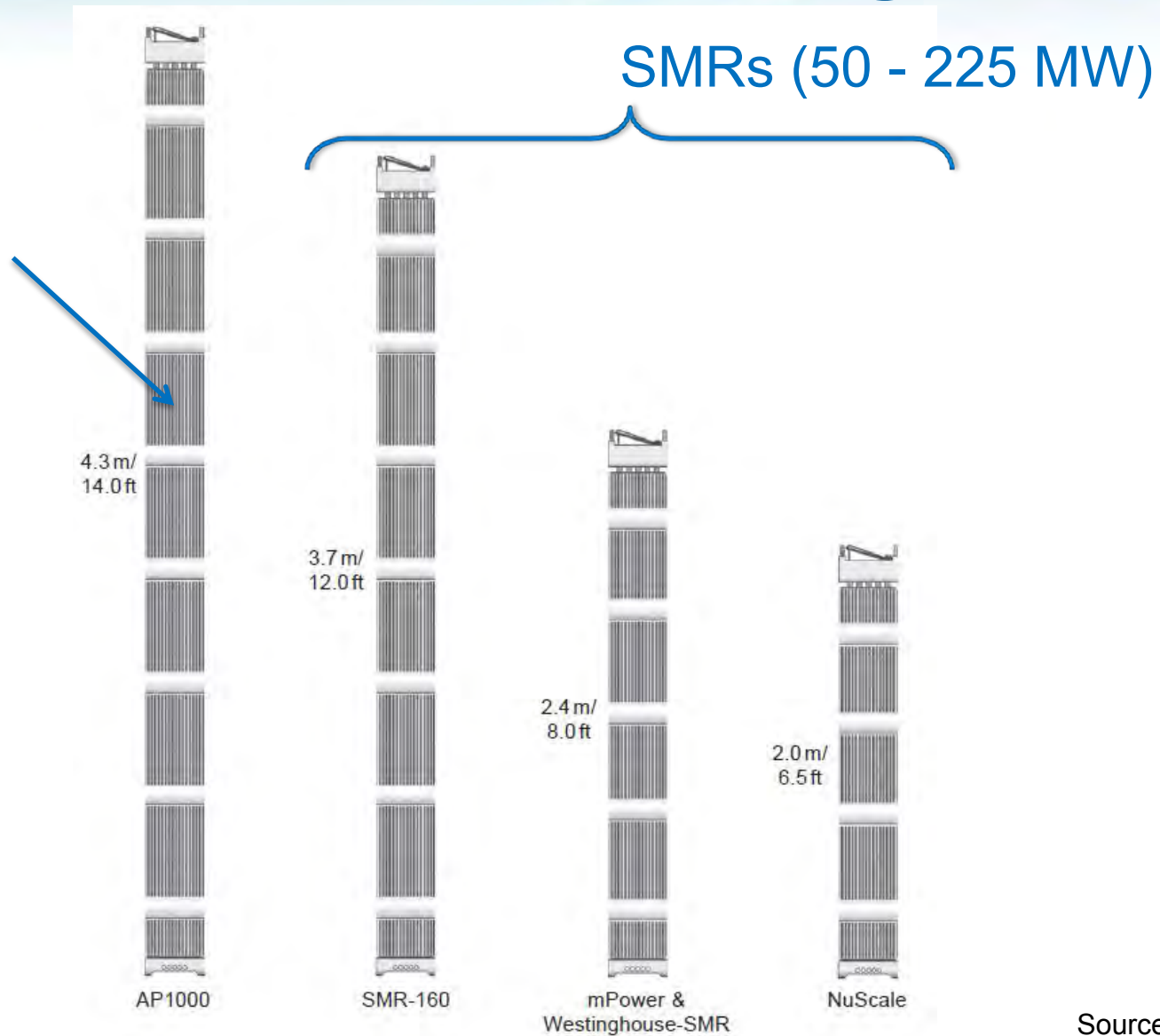


ACP-100



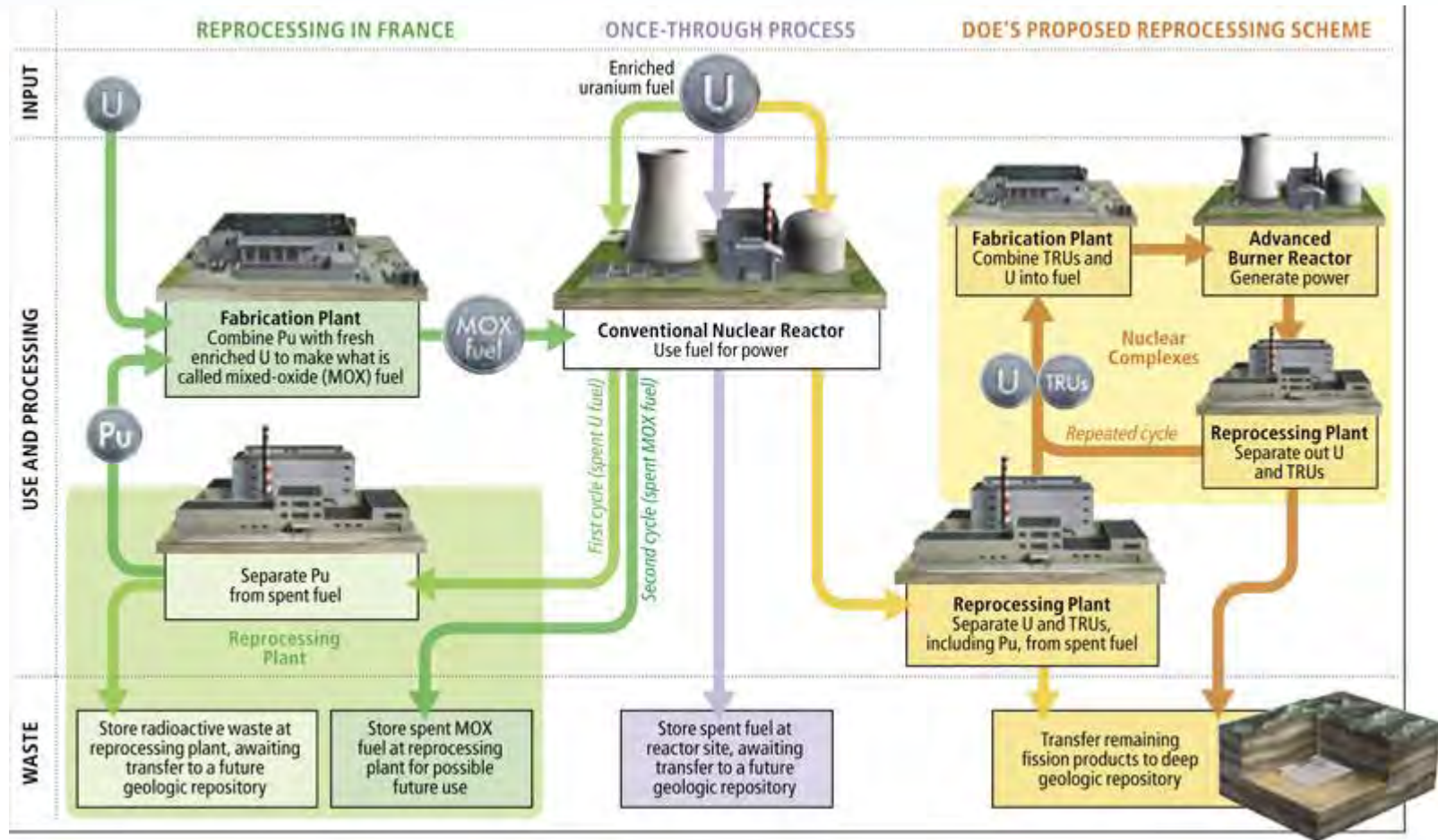
# Smaller fuel loading

AP-1000  
(1,100 MW)





# Fuel cycle



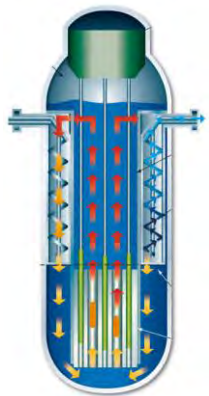
← Cassette core swap out = no fuel shuffling

# SMRs - iPWRs

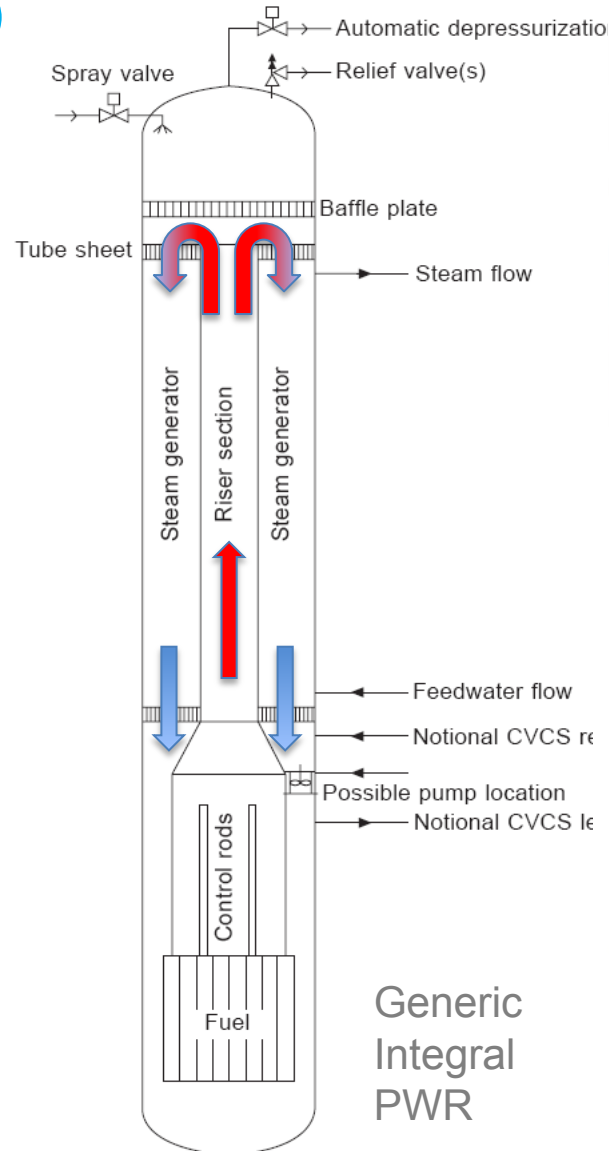
## Natural Convection (no pumps, limit ~70 MW)



**NuScale**  
50 MW

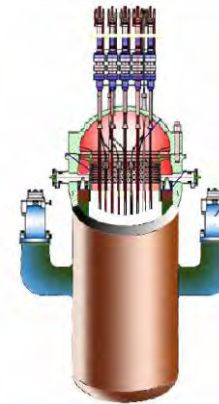


**CAREM**  
33 MW



Generic  
Integral  
PWR

## Forced Convection (pumps)



**ACP-100**  
100 MW



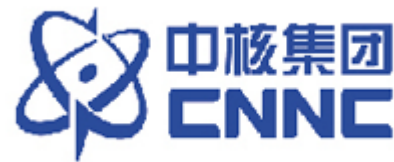
**mPower**  
180 MW



**Westinghouse**  
225 MW

Source: Belles (2015)

# i-PWRs under development



# SMRs make nuclear more attractive

- **Safer**
- **Smaller, < 300 Mwe**
- **Emergency planning zone**
- **Co-generation**
- **Capital model**
- **Remote deployment**
- **Fuel: Buy-burn-return**
- **Shared approach to licensing**



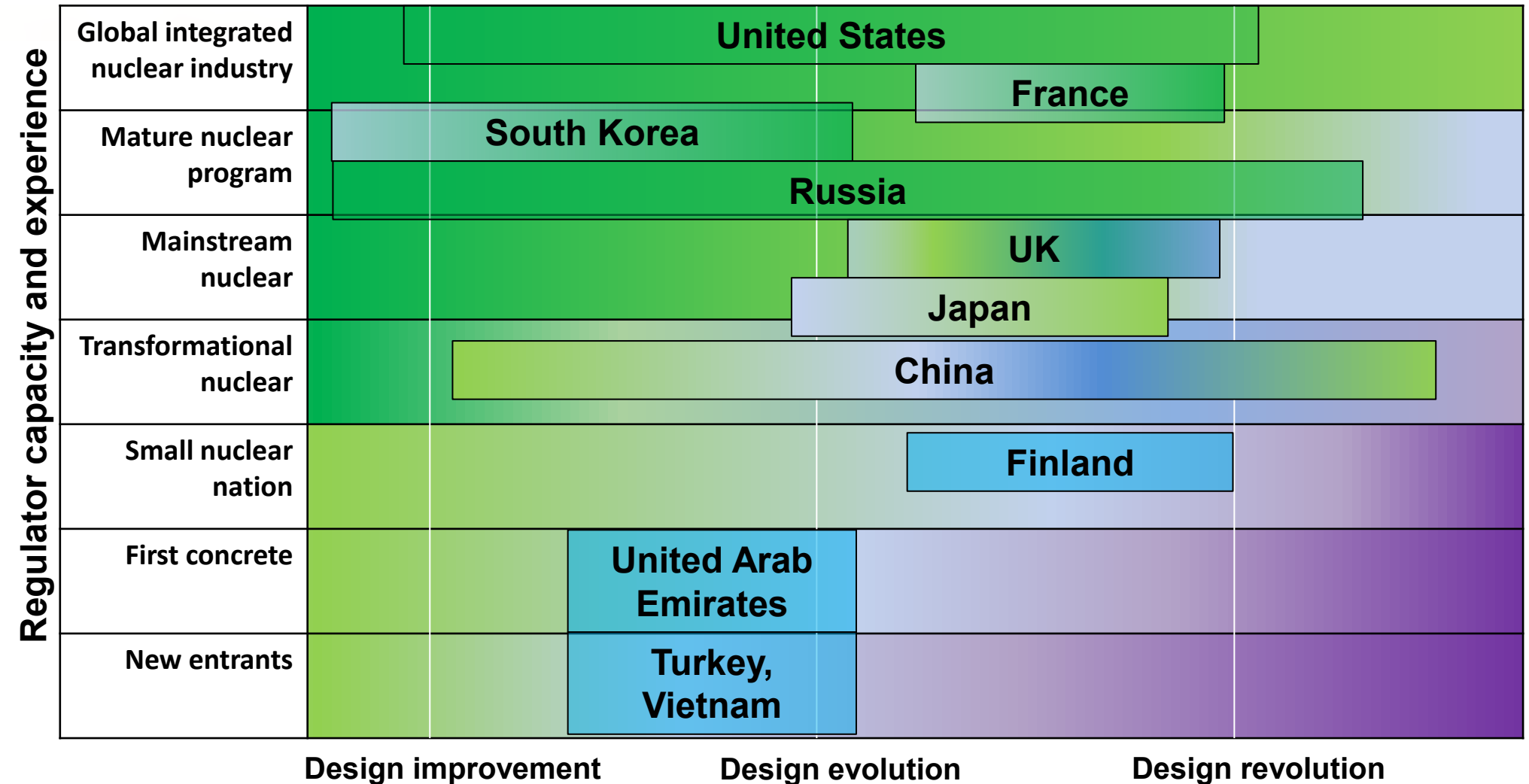
# Major Benefits

- Simplicity of design
- Factory build benefits
- Flexibility: financing, siting, sizing,
- End-use applications: creating optionality
- Lower per plant capital cost – cash flow/lower risk
- Siting diversity
- Grid, mini-grids, or remote sites

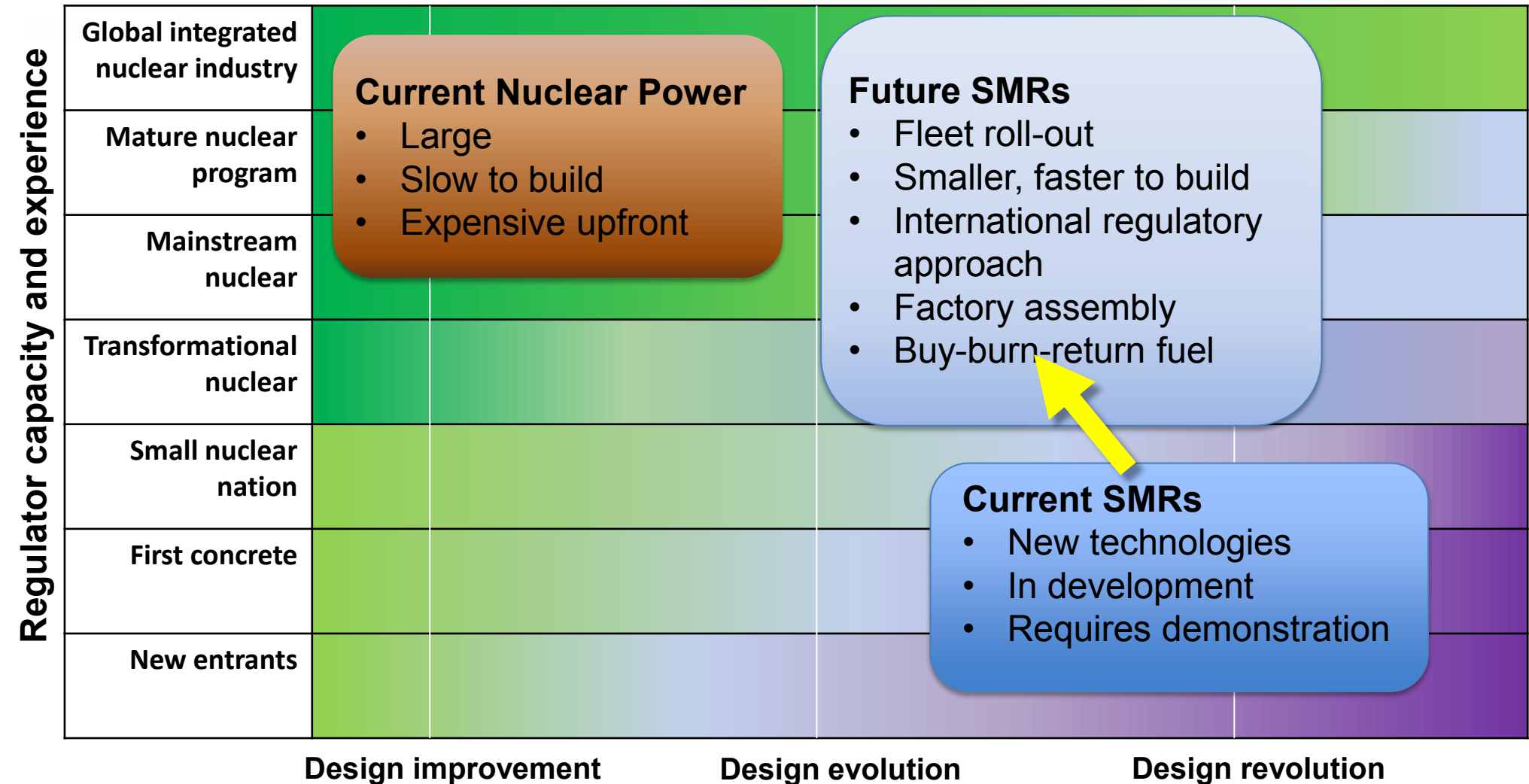
# **Client View: Attractive characteristics**

- **Established PWR technologies**
- **Minimal fuel movement**
- **Replacement: brownfield coal sites**
- **Remote deployment**
- **Dry cooling**
- **Reduced regulatory burden**

# Countries and differences in experience.



# Reactors and the developmental risk space





# Gen-IV and the developmental risk space

Regulator capacity and experience

Global integrated nuclear industry	<div> <b>Current Nuclear Power</b> <ul style="list-style-type: none"> <li>• Large</li> <li>• Slow to build</li> <li>• Expensive upfront</li> </ul> </div>			
Mature nuclear program				
Mainstream nuclear				
Transformational nuclear				
Small nuclear nation				
First concrete				
New entrants				

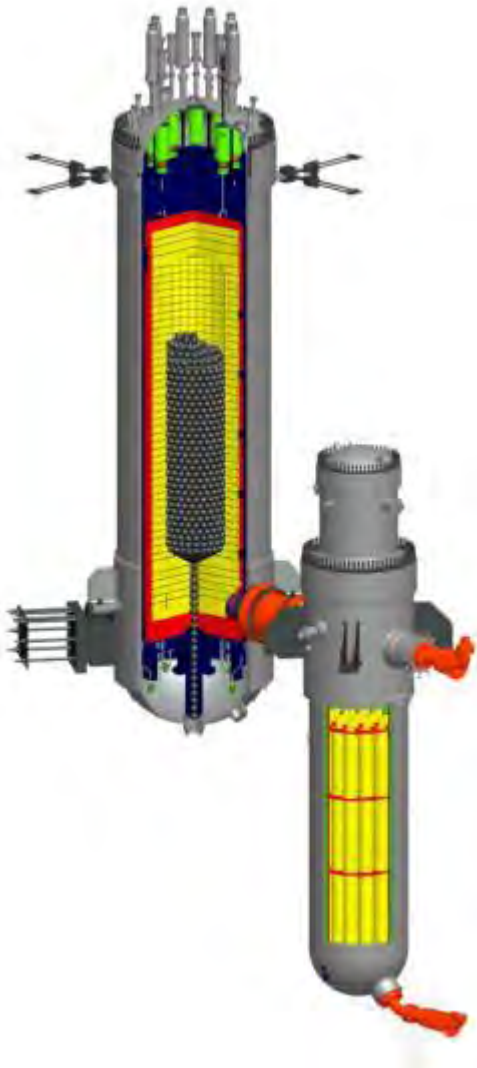
Design improvement

Design evolution

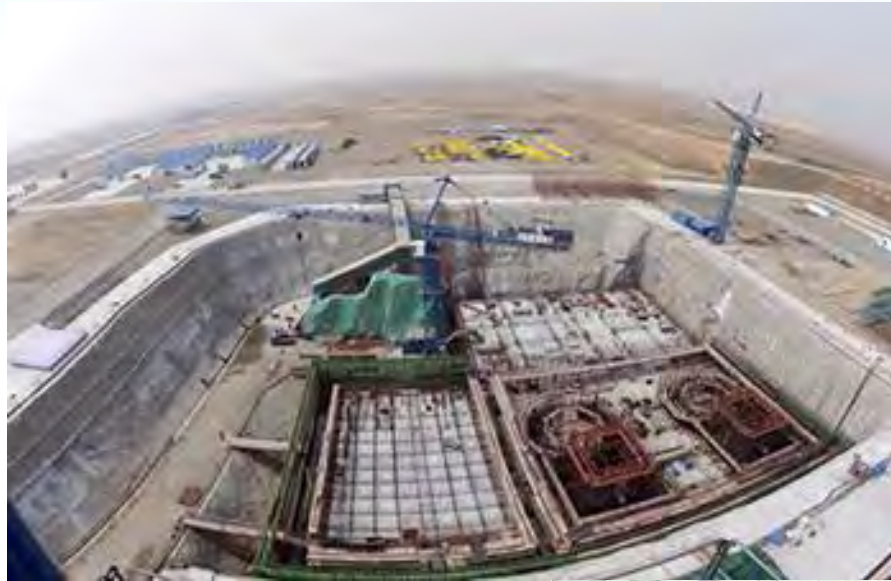
Design revolution



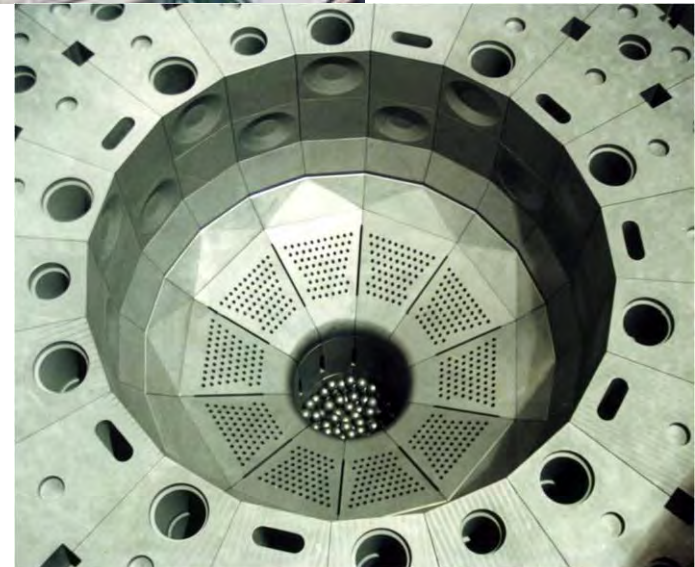
# Implementation strategies



HTR-PM



HTR-10

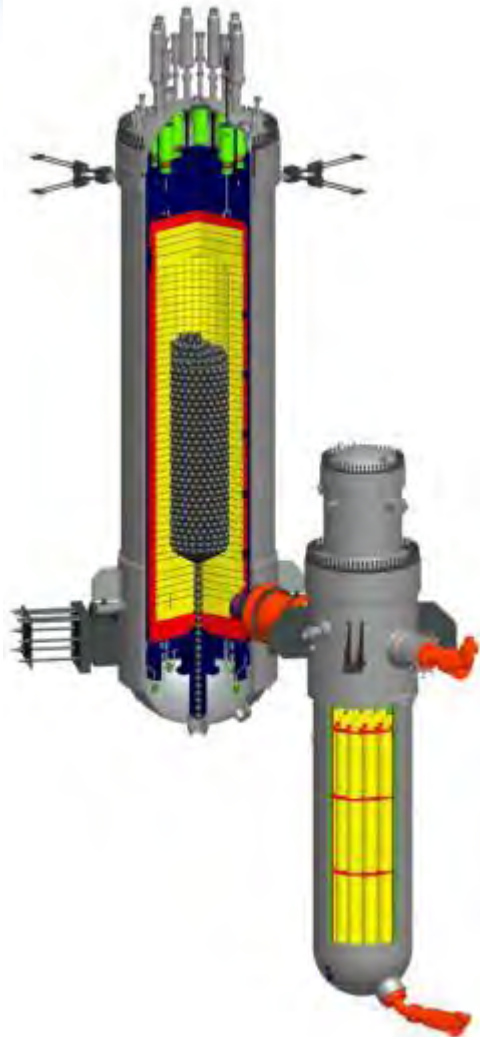




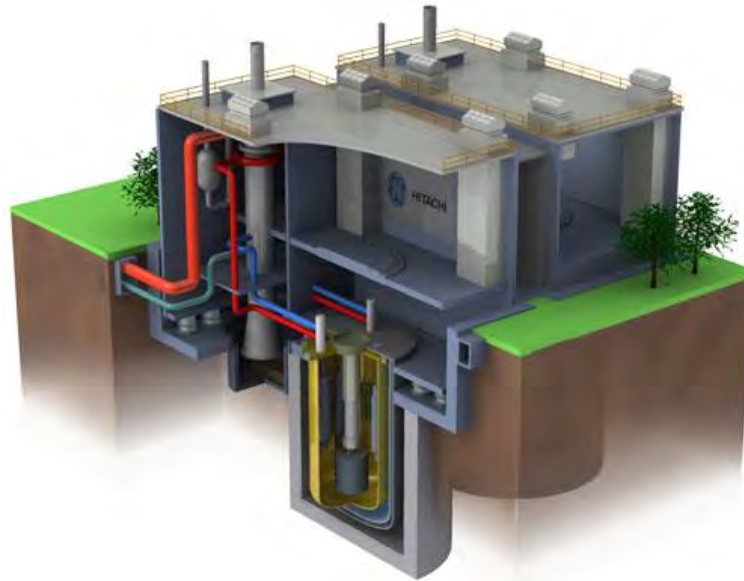
# Implementation strategies



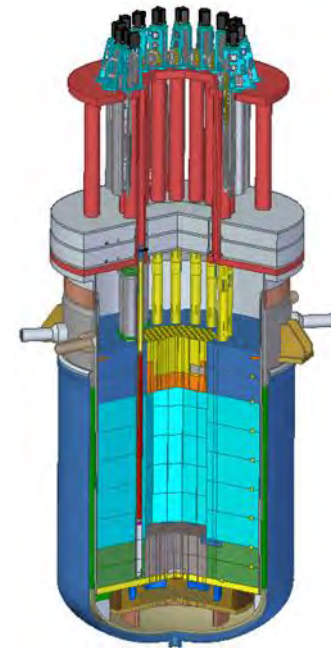
# Future Gen IV SMRs



HTR-PM (China)



PRISM (GE-Hitachi)



Molten Salt Reactor  
Pebble Fuel (SINAP)



# ANSTO and SINAP collaboration

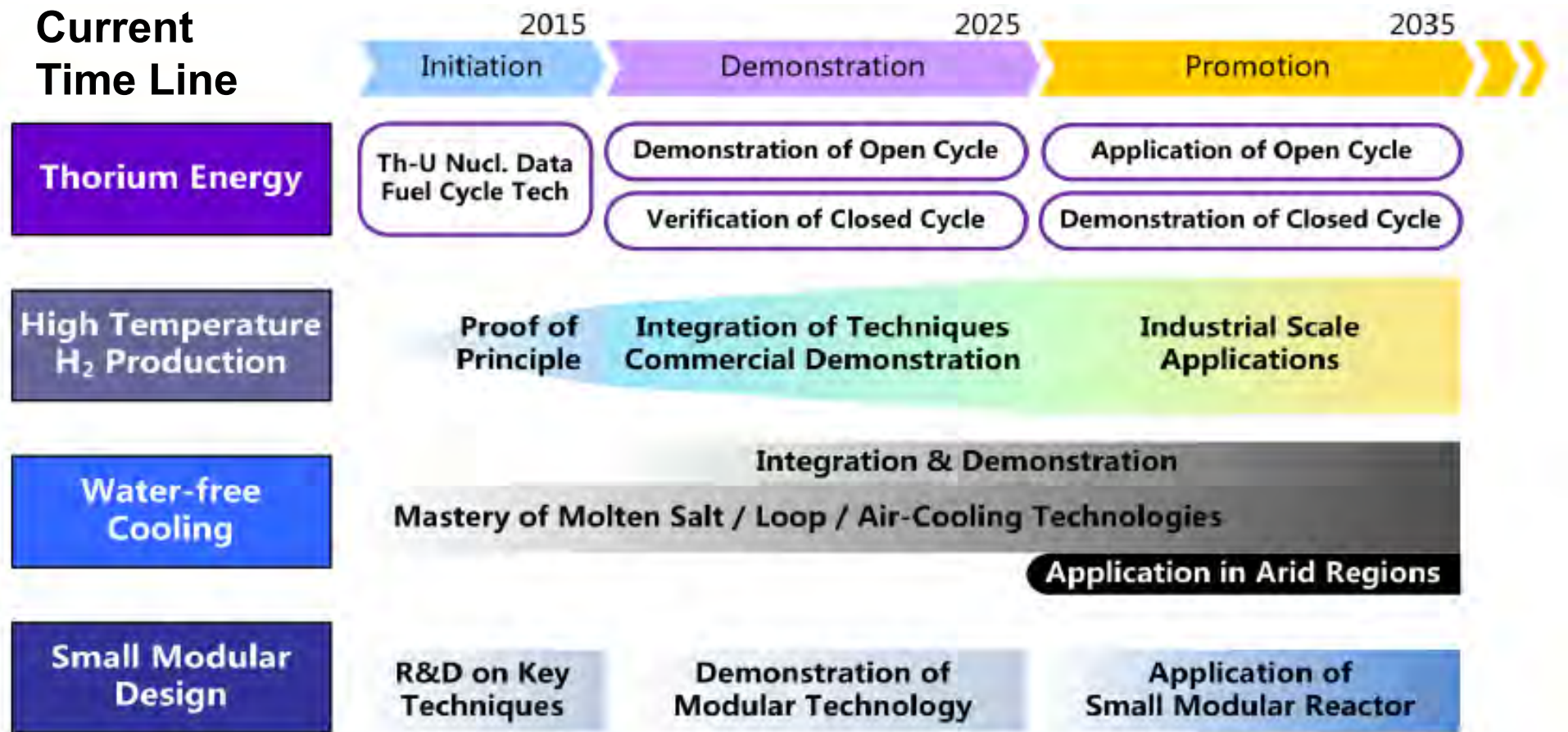


Signing of ANSTO – SINAP MOU 2012

# SINAP TMSR Project

- Started in 2011: Chinese Academy of Sciences (CAS)
- Concept: “traditional”, liquid fueled, graphite moderated
- Staff numbers: 10X
- SINAP Emerging Mission: Accelerator driven systems

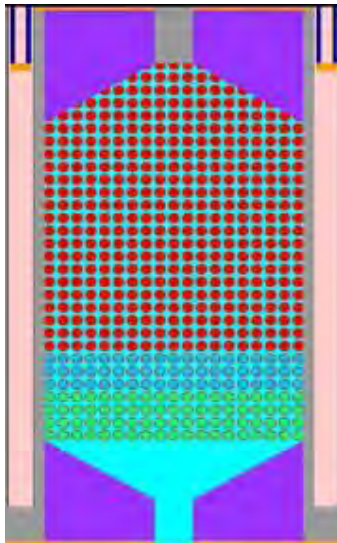
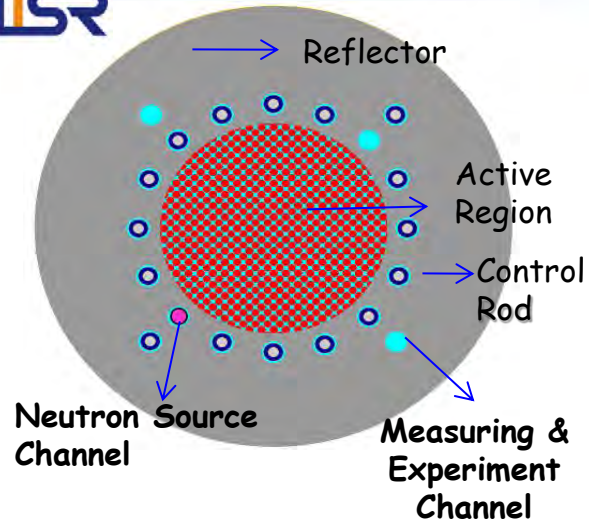
# SINAP TMSR Project



Open cycle using pebble type solid fuel; closed cycle using molten salt fuel



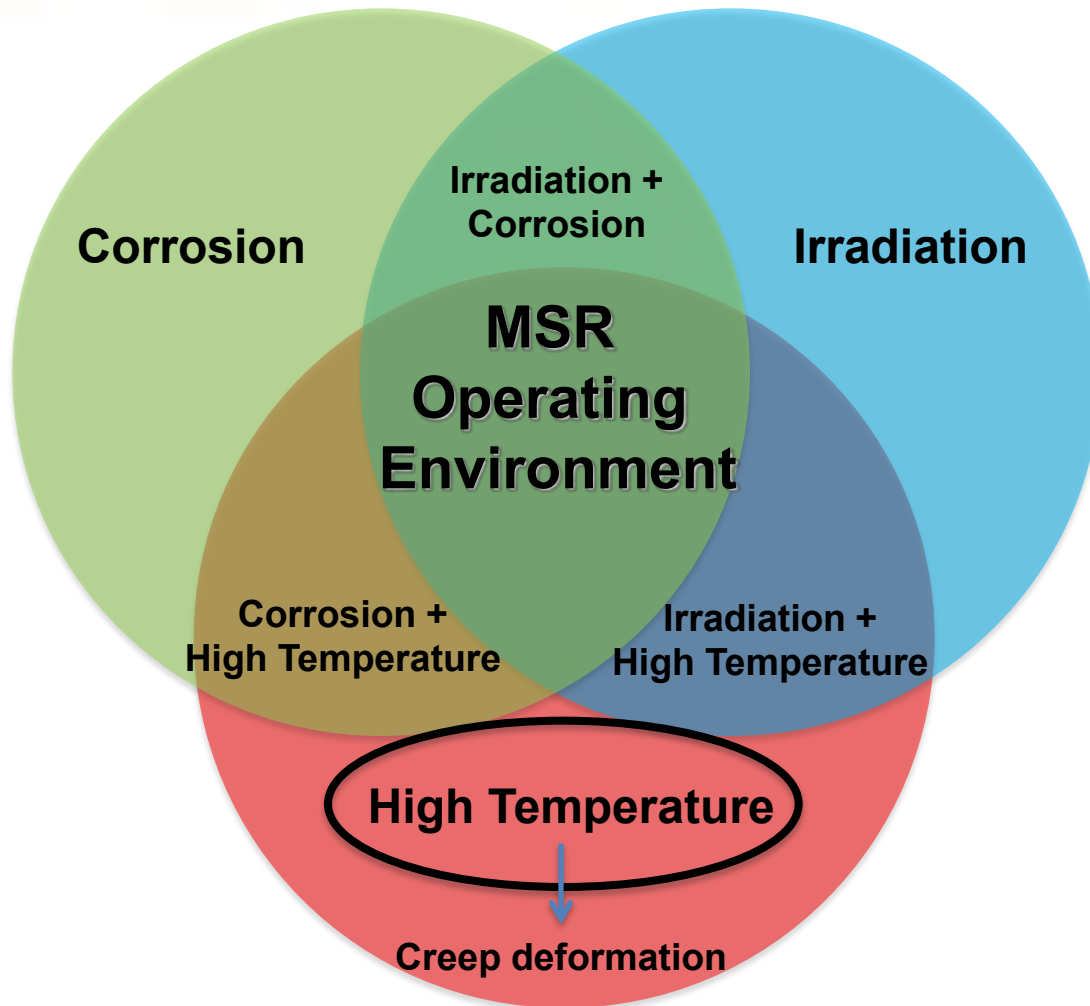
# SINAP to start TMSR-SF1 in 2016



- 10 MW thermal
- 14,650 6cm dia. TRISO pebbles
- Primary coolant:  $2\text{LiF-BeF}_2$
- Secondary coolant: FLiNaK
- Operating Temperature: 628 °C
- U-235 enrichment: 17.08 % (13.1 kg)



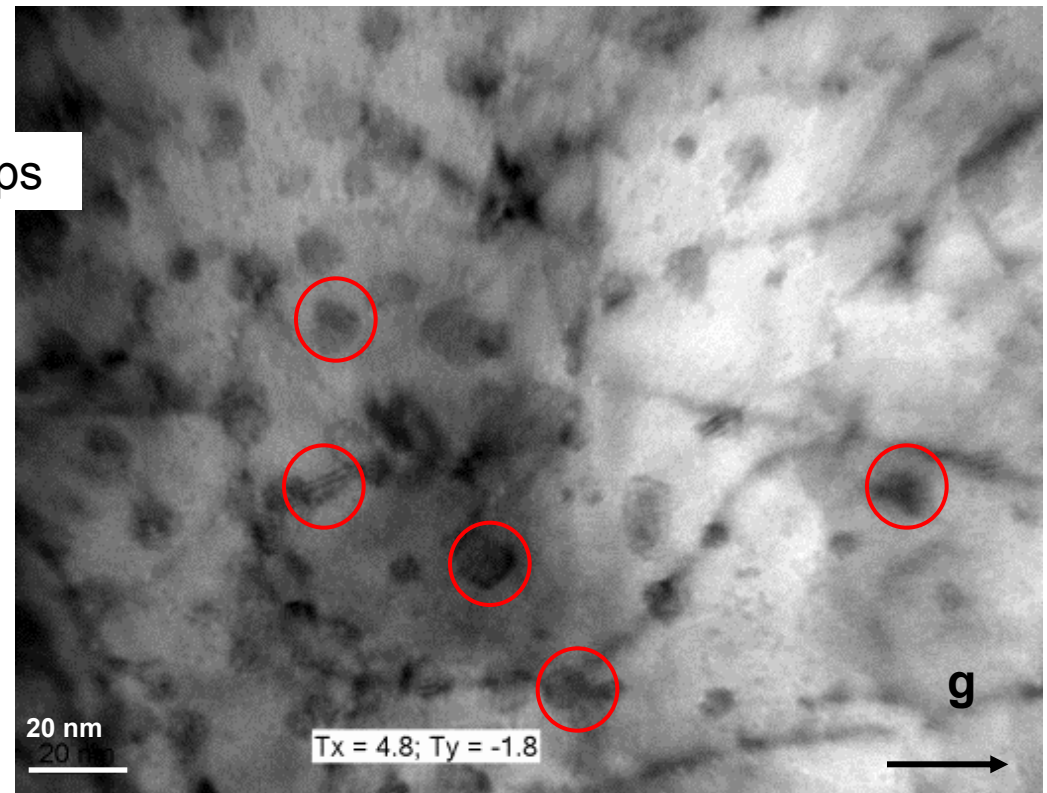
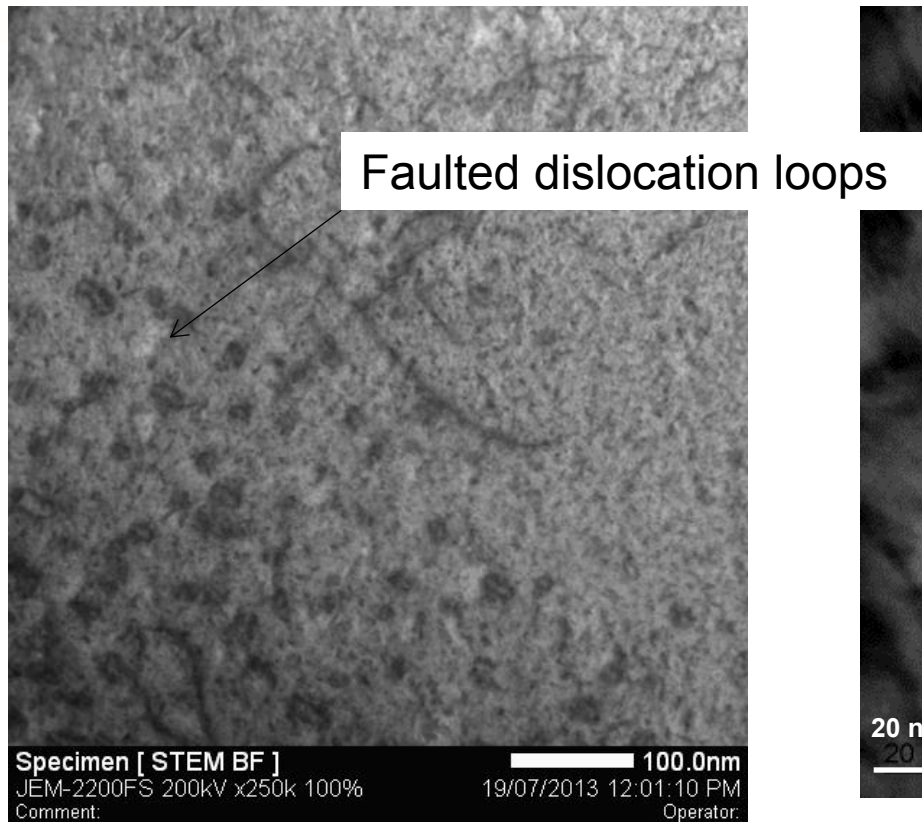
# ANSTO-SINAP JRC



## Requirements of MSR structural materials:

- Operating temperatures of 630-700 °C
- Corrosive molten fluoride salt (FLiNaK; FLiBe)
- Neutron radiation
- 0.6 MPa pressure
- 30 yrs reactor design life

# JRC – Radiation Effects



ZA [-112] 2B (-11-1)

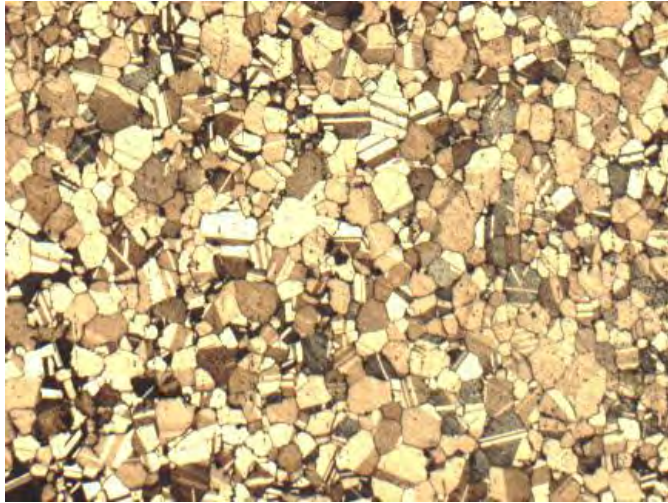
- Loops near dislocations fringed – possibly faulted
- Isolated loops have uniform grey contrast – unfaulted?



# JRC – Corrosion Studies

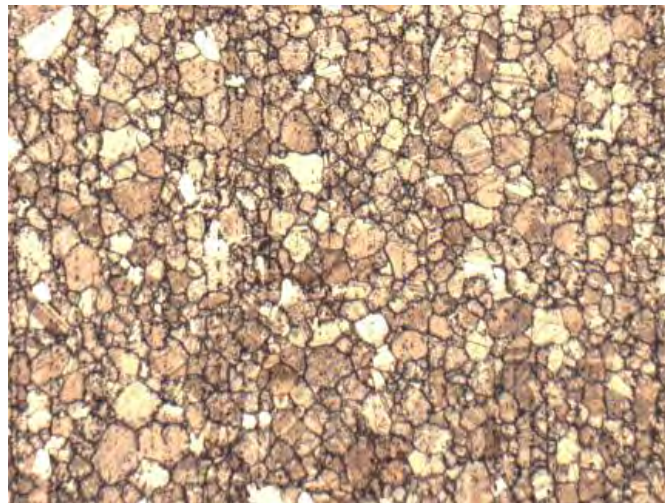
10 hour salt

Etch



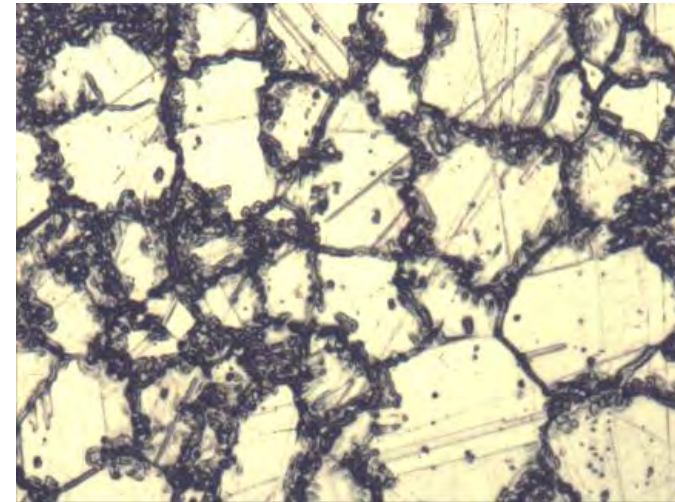
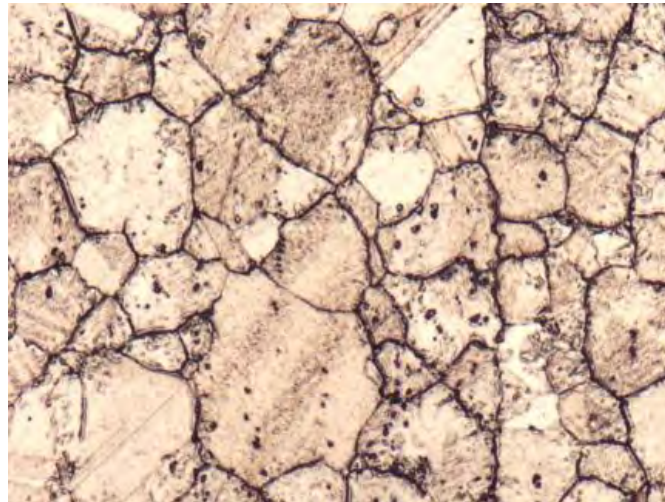
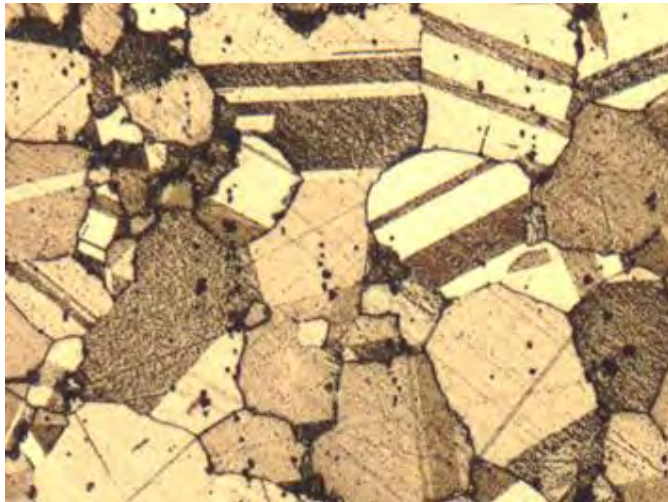
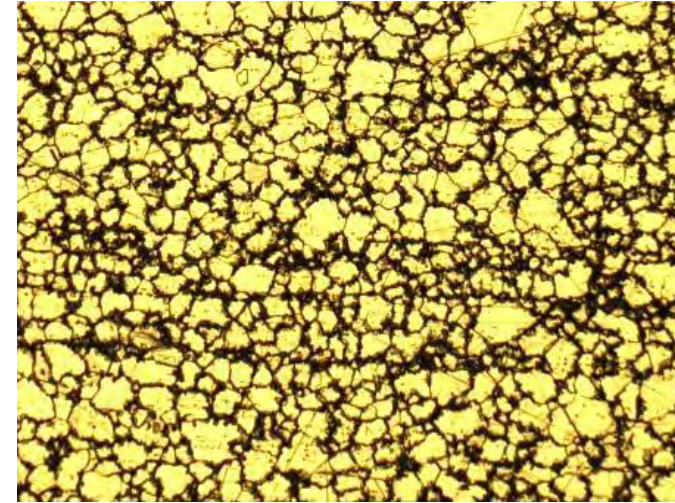
100 hour salt

Grain boundary (GB) attack



200 hour salt

GB electrochemical attack





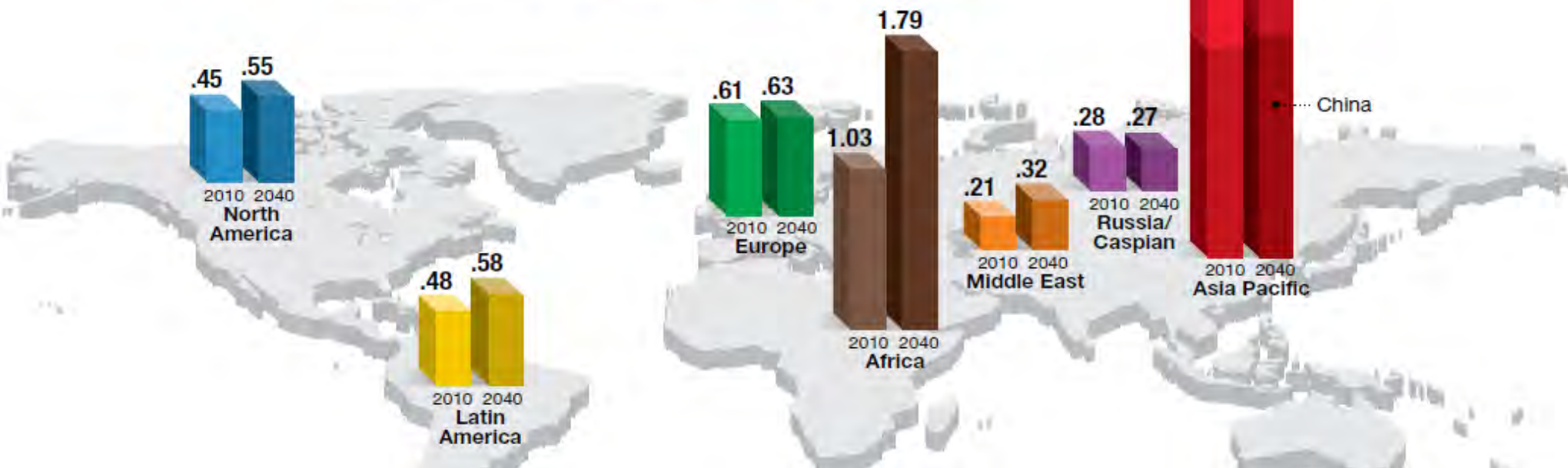
# Residential Energy: Population (2010 and 2040)

## Asymmetrical growth.....

World population  
Billions of people

# 75%

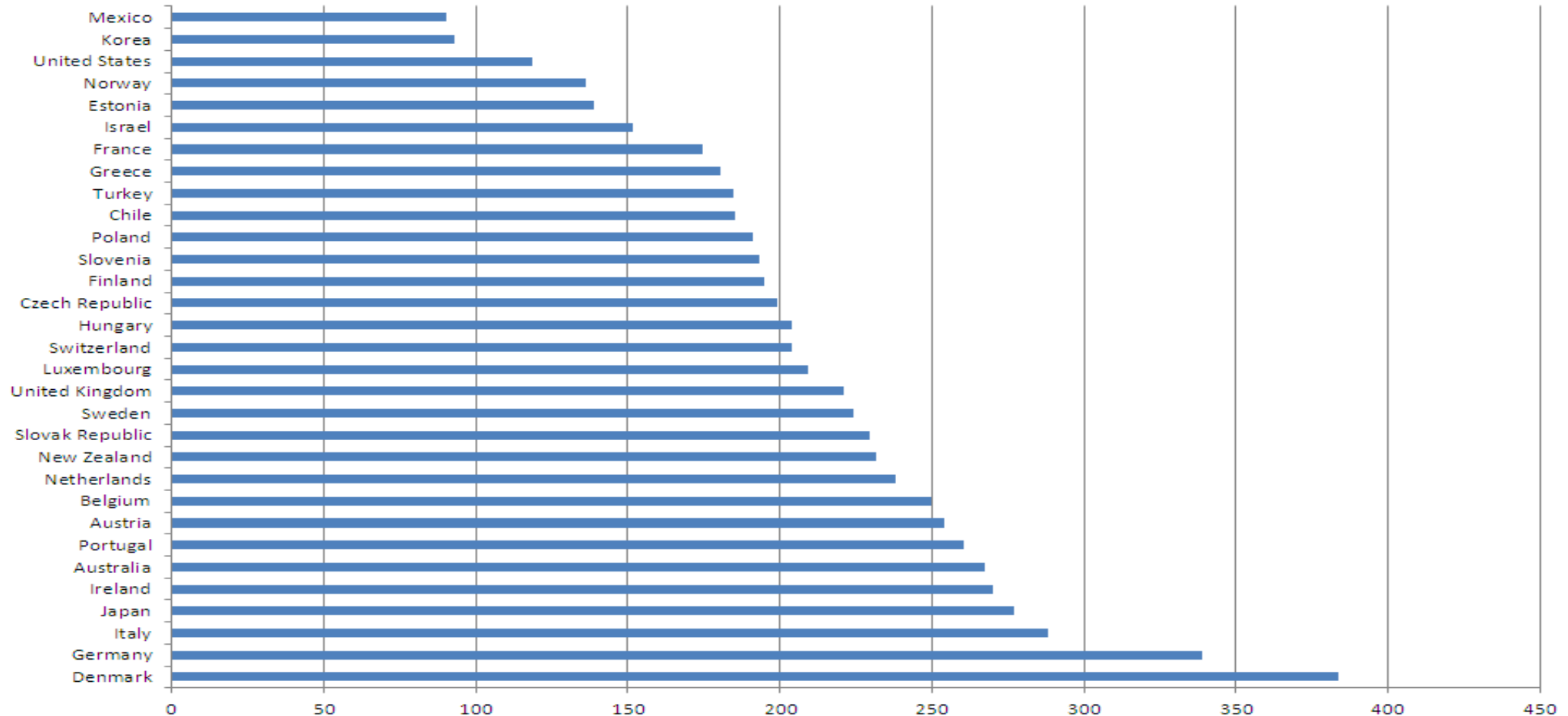
75 percent of the world's population will reside in Asia Pacific and Africa by 2040. India will have the largest population, post-2030.





# High Price Destination

Electricity prices for households in US dollars/MWh 2012



Source: AEMC Price Trends Report, 2013

# Reasons to Stay Involved

- Global energy demand: asymmetrical growth
  - Nuclear will play: Energy density, fuel security, CO<sub>2</sub>
  - Short to medium term nuclear options: “SMR”
  - Medium to long term: Generation IV
- 
- Beyond sovereignty: towards a global model
  - Strategic view of the fuel cycle
  - Being relevant in our region: or not?



**ANSTO making sense of nuclear**

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# Thank You

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Acknowledgments: Mark Ho, Greg Lumpkin and Jarrod Powell (ANSTO)





Australian Government

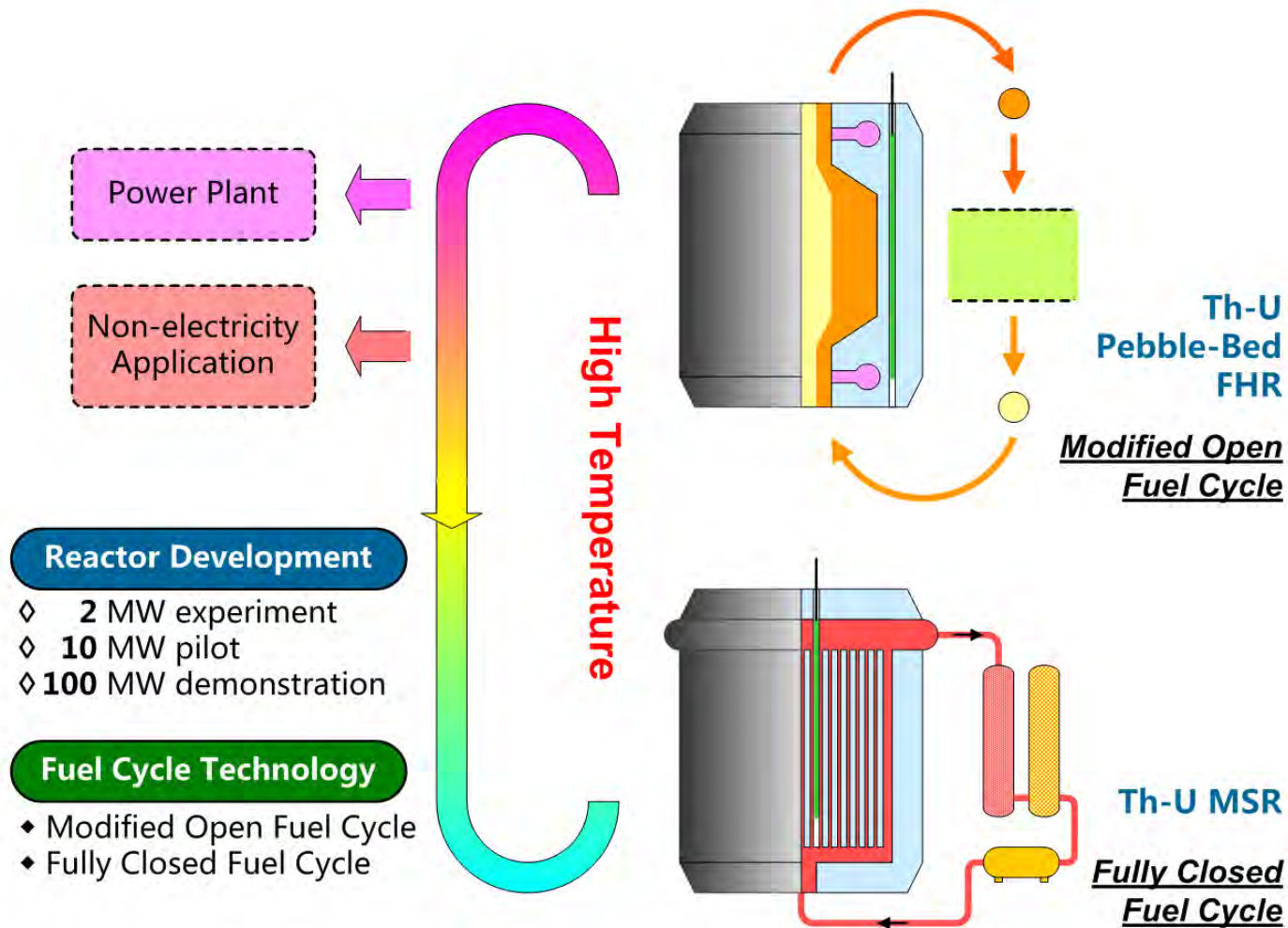


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# Questions / Feedback

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# SINAP TMSR Project



Initial concept was the closed, molten salt fueled design based on the Oak Ridge MSRE project circa 1960-1970

Technical issues (e.g., salt purity and loop development) have led to advancement of the open cycle, pebble bed solid fuel design

Scheme of TMSR Developing Strategy

# JRC – Atomistic Simulations

Faulted vacancy loop formed as a result of interaction with pre-existing dislocation

